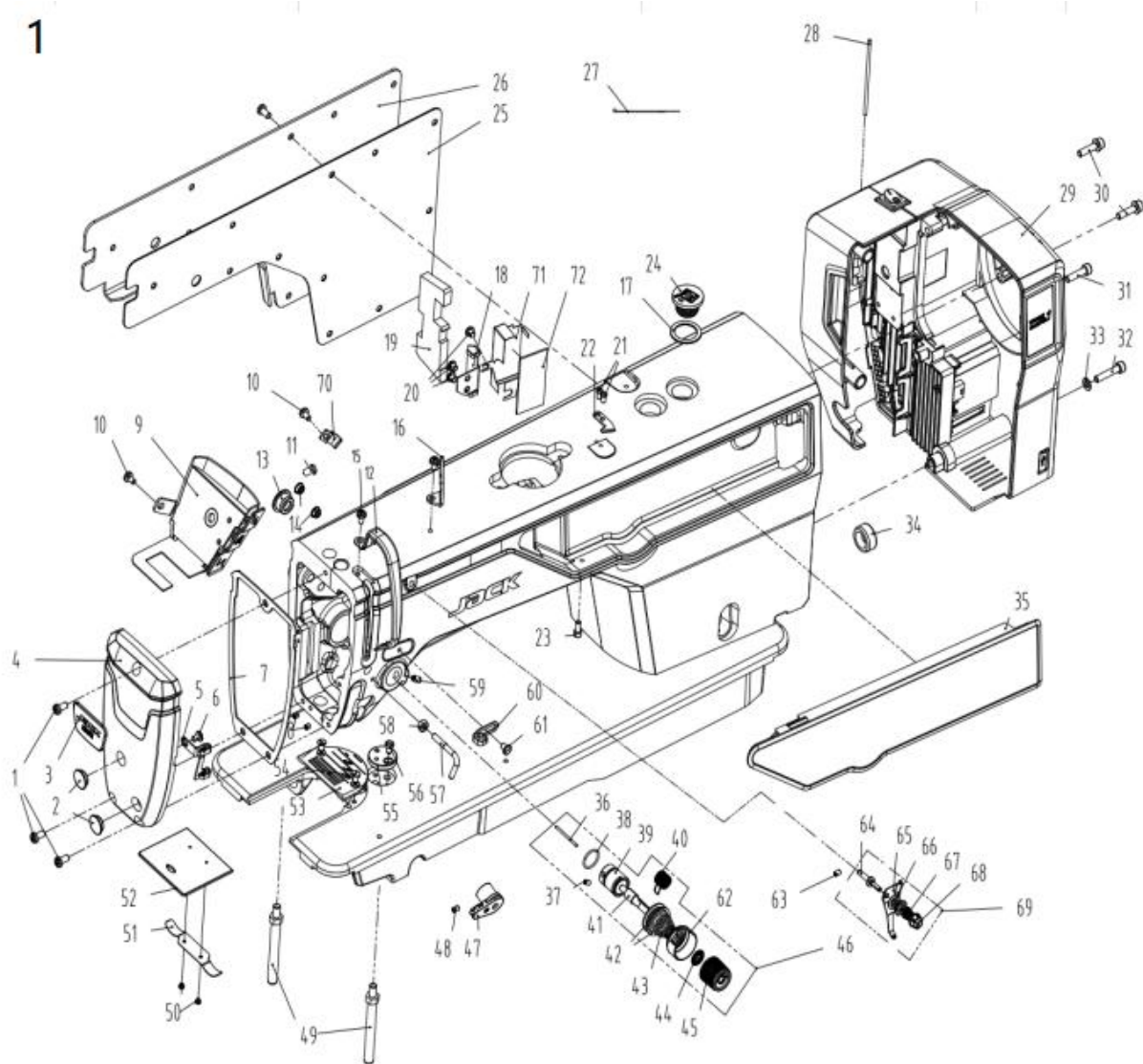


JACK 杰克

快速服务 100%

A5E-B 系列 零件手册

A5E-B Series Parts Manual

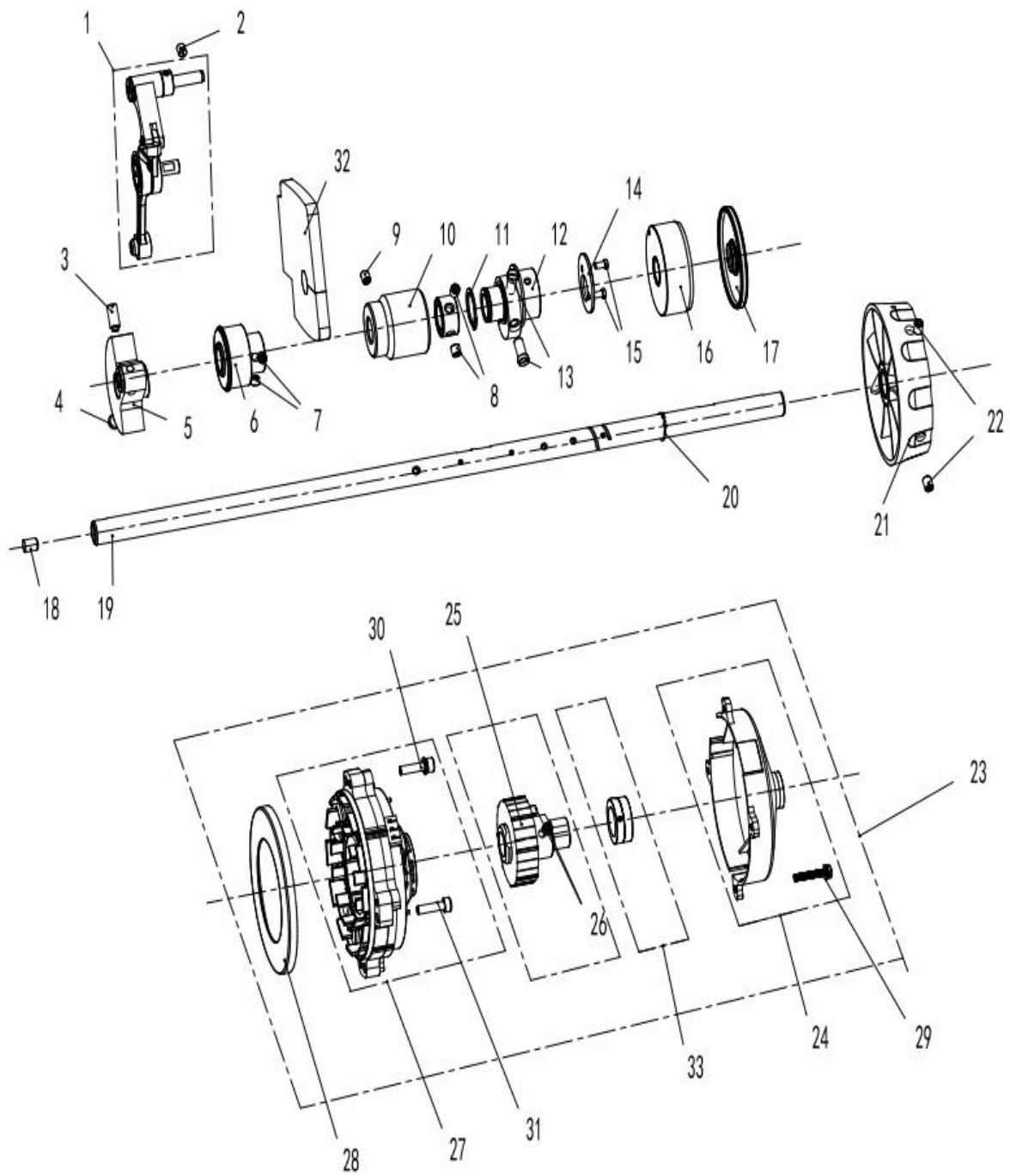


1. 机壳、外装部件/Machine Frame & Miscellaneous Cover Components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	101S11001	后窗板螺钉 SM3/16"×28 L=9	Screw SM3/16"×28 L=9	14
2	10122003	面板调节孔塞	Rubber plug	2
3	115037001	面板商标牌	Head card	1
4	930002165	面板（喷漆）	Face plate asm	1
5	115013013	左线钩	Thread guide left	1
6	101S11007	右线钩螺钉 SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1
7	115022028	面板垫	Face plate gasket	1
8	S10007	螺钉 M4 L=4	Screw M4 L=4	2
9	11503016900	倒缝开关组件(三开关)	Three switch components	1
10	101S11004	挑线杆护罩螺钉 SM3/16"×28 L=7	Screw SM3/16"×28 L=7	3
11	101S11026	油泵安装螺钉 SM15/64"×28 L=9	Screw SM15/64"×28 L=9	1
12	13812018	挑线杆防护罩	Thread take-up lever cover	1
13	11422003	孔塞	Rubber plug	1
14	13822001	操作屏孔塞	Rubber plug	2
15	101S11004	挑线杆护罩螺钉 SM3/16"×28 L=7	Screw SM3/16"×28 L=7	1
16	13512004	三孔线勾	3-hole thread guide	1
17	115022037	注油旋钮密封垫	Oil knob gasket	1
18	115012078	挡油板	oil baffle plate	1
19	115023009	挡油板油棉	Oil blocking suet cotton	1
20	141S11002	圆柱头螺钉 SM3/16×28	Screw SM3/16×28	3
21	114S11015	割线刀螺钉 SM9/64"×40 L=6	Screw SM9/64"×40 L=6	2
22	11419001	割线刀	Knife	1
23	207S13006	操作面板螺钉	Screw	1
24	115011030	注油旋钮	Oil filling knob	1
25	115022029	后窗板垫	Side plate gasket	1
26	930002211	后窗板（喷漆）	Side plate	1
27	113811004	尼龙扎带	Cable band	4
28	115026026	电控罩壳销	Pin	1
29	11503016600	一体机控制器	Electronic components	1
30	1150NS10004	电控罩壳螺钉组件	Screw	1
31	114S13001	螺栓(内六角)M5×20	Screw	2
32	114S30001	M5×25	Screw	1
33	W01009	GB/T97.1-1985 垫圈 5	Washer 5	1
34	10122007	下轴工艺孔塞	Rubber plug	1
35	11503016700	操作面板	Control panel(Q)	1

36	11326012	松线钉	Tension release pin	1
37	101S15005	夹线螺钉 紧固螺钉 SM9/64"x40 L=5.5	Screw SM9/64"x40 L=5.5	1
38	10122014	挑线簧调节座 O 型圈	Rubber ring	1
39	10103011	挑线簧调节座	Thread tension base	1
40	114327001	挑线簧	Thread take-up spring	1
41	1152NS10001	夹线螺钉	Thread tension post	1
42	14112015	夹线板	bracket	2
43	115027026	夹线簧	Thread tension spring	1
44	10112007	夹线制动板	Thread disk rotating stopper	1
45	115011025	夹线螺母	Thread tension nut	1
46	11501301400	夹线器组件	Thread tension asm.	1
47	11493000300	电子夹线器组件	Nest less e-device	1
48	207S14007	GB/T80 凹端紧定螺钉 M4×6	Screw M4X6	1
49	140S12001	底板支柱	Machine head stud	2
50	101S11019	推板簧螺钉	Slide plate	2
51	10127009	推板簧	Slide plate spring	1
52	115015008	推板	Screw SM3/32"x56 L=2	1
53	115015009	针板	Needle plate	1
54	104S17002	针板螺钉	Screw SM11/64"x40	2
55	13812019	卷边器座	Ruler stop seat	1
56	101S11002	卷边器座螺钉	Screw SM11/64"x40 L=5.5	1
57	14313001	缓线钩	Thread guide	1
58	141S16014	螺母 SM11/64"x40	Nut SM9/64"x40	1
59	101S15010	左销螺钉 SM15/64"×28 L=10.5	Screw SM15/64"×28 L=10.5	1
60	115013016	右线勾	Thread guide right	1
61	101S11007	右线钩螺钉 SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1
62	115011027	调压止动盖	Adjustable pressure stop cover	1
63	138S08006	小夹线器固定螺钉 SM3/16"×28 L=7	Screw SM3/16"×28 L=7	1
64	13810008	小夹线器螺柱	Thread tension post	1
65	13812066	过线板	Thread tension guide plate	1
66	14112017	小夹线板	Thread tension disk	2
67	11227001	小夹线弹簧	Thread tension spring	1
68	115011026	小夹线器螺母	Thread tension nut	1
69	11501302400	小夹线器组件	Thread tension asm.	1
70	12312011	电线固定夹	Wire fixing clamp	1
71	115012007	防油罩	oil shield	1
72	14123001	防油罩油棉	Oil-proof cover oil cotton	1

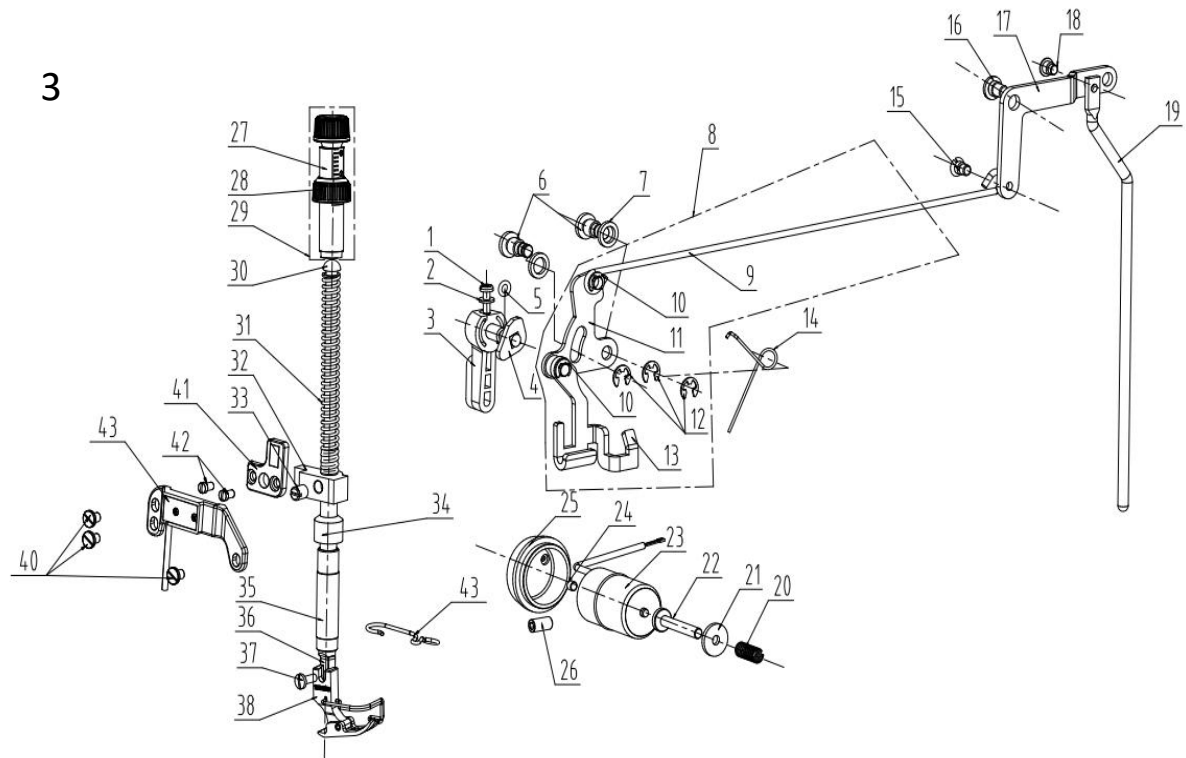
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2. 上轴、挑线部件/

Main Shaft & Thread Take-up Components

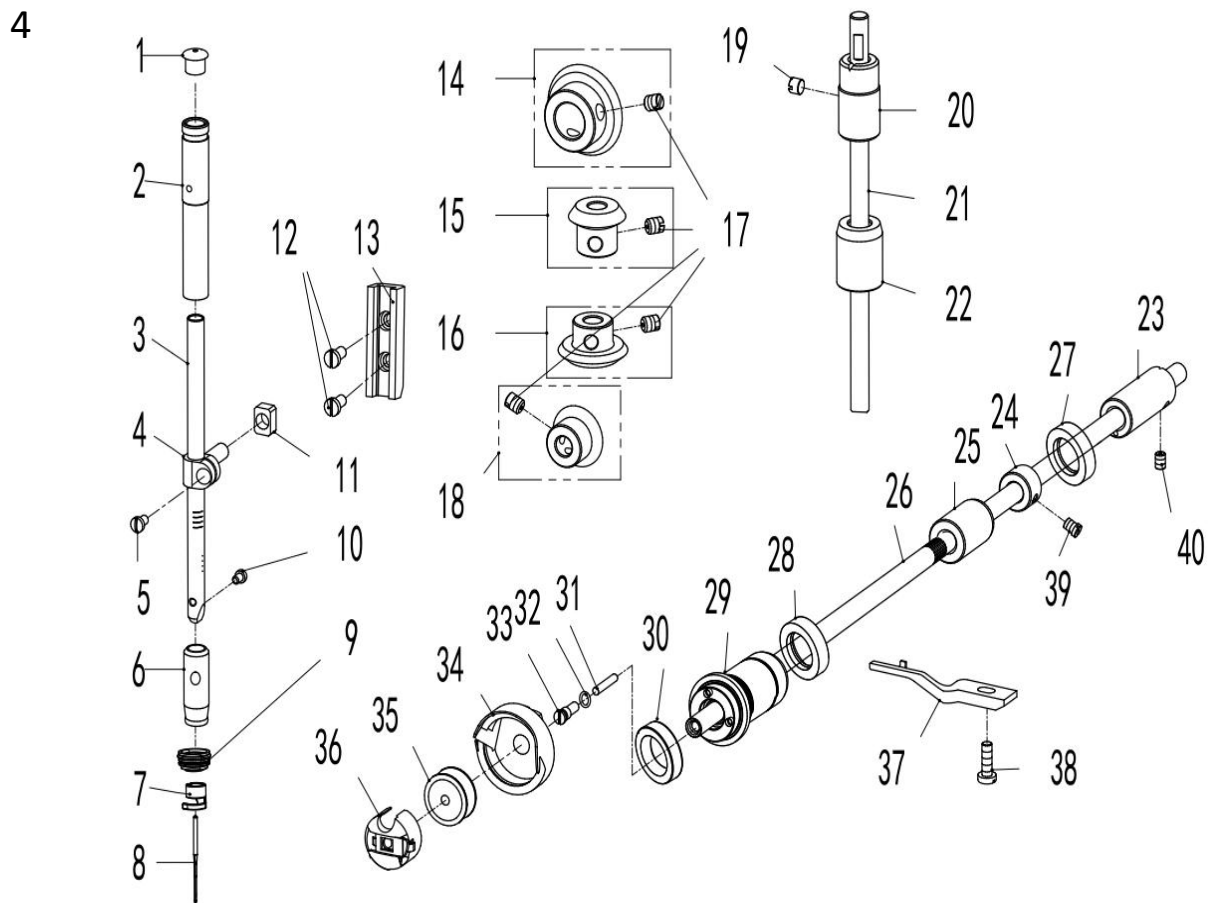
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	11523800300	挑线组件	Thread take-up component	1
2	136S14002	限位块螺钉	Screw SM15/64"x28 L=15	1
3	101S15004	针杆曲柄紧固螺钉 SM9/32"x28 L=16	Screw SM9/32"x28 L=16	1
4	101S11003	针杆曲柄定位螺钉 SM9/32"x28 L=16	Screw SM9/32"x28 L=16	1
5	115004021	针杆曲柄	Needle bar crank	1
6	11502400200	上轴前套轴承组件	Main shaft bushing front	1
7	S10063	上轴前套轴承固定螺钉 M6×0.75×5	Screw M6×0.75×5	2
8	101S14001	上轴中套挡圈螺钉 SM1/4"×40 L=6	Screw SM1/4"×40 L=6	2
9	101S15006	夹线器螺钉 SM15/64"x28 L=7	Screw SM15/64"x28 L=7	1
10	115003037	主轴中轴套	Main shaft bushing mid	1
11	H03002	挡圈 20	Snap ring 20	1
12	115010011	送料偏心轮	Feed eccentric cam	1
13	101S11013	送料偏心轮螺钉 SM1/4"x40 L=13	Screw SM1/4"x40 L=13	2
14	10812002	送料偏心轮盖板	Cover plate	1
15	1150NS11001	偏心轮盖板螺钉 SM9/64"x40 L=7	Screw SM9/64"x40 L=7	2
16	13803002	上轴后轴套	The rear axle sleeve	1
17	11502204200	上轴后套油封组件	Oil seal	1
18	10122012	上轴孔塞	Rubber plug	1
19	115002032	上轴	Main shaft	1
20	H03001	GB/T894.1-1986 挡圈 15	Snap ring 15	1
21	930001706	手轮(喷漆)	Handwheel	1
22	S10009	螺钉	Screw	2
23	11503302200	磁编伺服电机	Magnetic knitting servo moto	1
24	195111170	电机磁编罩壳	Motor cover asm	1
25	195100324	电机转子总成	Motor rotor	1
26	S09113	螺钉 M6 L=6	Screw M6 L=6	2
27	195100323	电机定子总成	Motor stator	1
28	95211058	电机绝缘防护罩	Motor insulation shield	1
29	951S15016	螺钉组合件 M4 L=28	Screw asm M3 L=28	4
30	951S15010	螺钉组合件 M5 L=20	Screw M5 L=20	3
31	114S13001	螺栓(内六角)M5 L=20	Screw M5 L=20	1
32	115023007	上轴挡油棉	Upper shaft oil cotton	1
33	195147035	磁环组件	Magnetic ring assembly	1



3. 压料、自动抬压脚部件/Presser Bar & Auto Lifter Components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	101S11010	压脚扳手螺钉 SM9/64"x40 L=11	Screw SM9/64"x40 L=11	1
2	10128002	压脚扳手螺钉垫圈	Washer	1
3	13811029	压脚扳手	Hand lifter	1
4	1411000200	压脚扳手凸轮分部件	Hand lifter cam asm.	1
5	001004	O 型圈	Rubber ring	1
6	101S20001	前杠杆螺纹销	Screw	2
7	10128015	螺纹销橡胶垫圈(厚)	Washer(H)	2
8	11501203000	抬压脚前杠杆组件	Knee lifter lever asm	1
9	14312012	抬压脚拉杆	Knee lifter pull rod	1
10	H05003	GB/T896-1986 挡圈 5	Snap ring	2
11	1411201100	抬压脚前杠杆分部件	Lift front lever component	1
12	11329020	挡圈 5	Snap ring	3

13	114112028	压脚升降板	Lifting plate	1
14	115027009	松线顶板复位簧	Loose wire top plate reset spring	1
15	101S20004	抬压脚拉杆螺钉 SM3/16"x32	Hinge Screw SM3/16"x32	1
16	101S20003	后杠杆轴位螺钉 SM15/64"x28	Hinge screw SM15/64"x28	1
17	115012050	抬压脚后杠杆	Knee lifter back lever	1
18	144S20003	抬压脚顶杆轴位螺钉 SM3/16"x32	Hinge Screw SM3/16"x32	1
19	115012043	抬压脚顶杆	Knee lifter connecting rod	1
20	10127003	松线辅钉弹簧	Spring	1
21	10128001	松线辅钉垫片	Washer	1
22	114126003	松线辅钉	Thread release supporting pin	1
23	11503011500	松线电磁铁组件	Solenoid	1
24	12922015	橡皮塞	Spout plug	1
25	115022012	松线油封	Oil seal	1
26	113S14010	左销螺钉	Left pin screw	1
27	115011023	调压螺钉	Press regulating screw	1
28	115011024	调压螺母	Press regulating nut	1
29	11501102300	调压螺钉组件	Presser regulating screw nut asm.	1
30	11405008	调压导杆	Press regulating guide bar	1
31	113827010	调压簧	Press regulating spring	1
32	115009004	压杆导架	Presser bar guide bracket	1
33	101S15007	压杆导架螺钉 SM1/4"x40 L=8	Screw SM1/4"x40 L=8	1
34	10122112	压杆防油套	Pressure bar oil cover	1
35	116003006	压杆衬套	Presser bar bushing, lower	1
36	11402009	压杆	Presser bar	1
37	101S11009	活压脚螺钉 SM9/64"x40 L=10.5	Screw SM9/64"x40 L=10.5	1
38	11601600100	压脚组件	Presser foot asm	1
39	11503017000	薄厚检测装置组件	Thickness test device assembly	1
40	101S11007	右线勾螺钉 SM11/64"×40	Right hook screw SM11/64"×40	3
41	11493001000	薄厚检测磁铁组件(切换)	Thin and thick detection magnet assembly	1
42	114S11015	割线刀螺钉 SM9/64"×40	screw SM9/64"×40	2
43	115013017	针杆下衬套线勾	Needle rod lower bushing line hook	1



4、针杆、竖轴、下轴部件

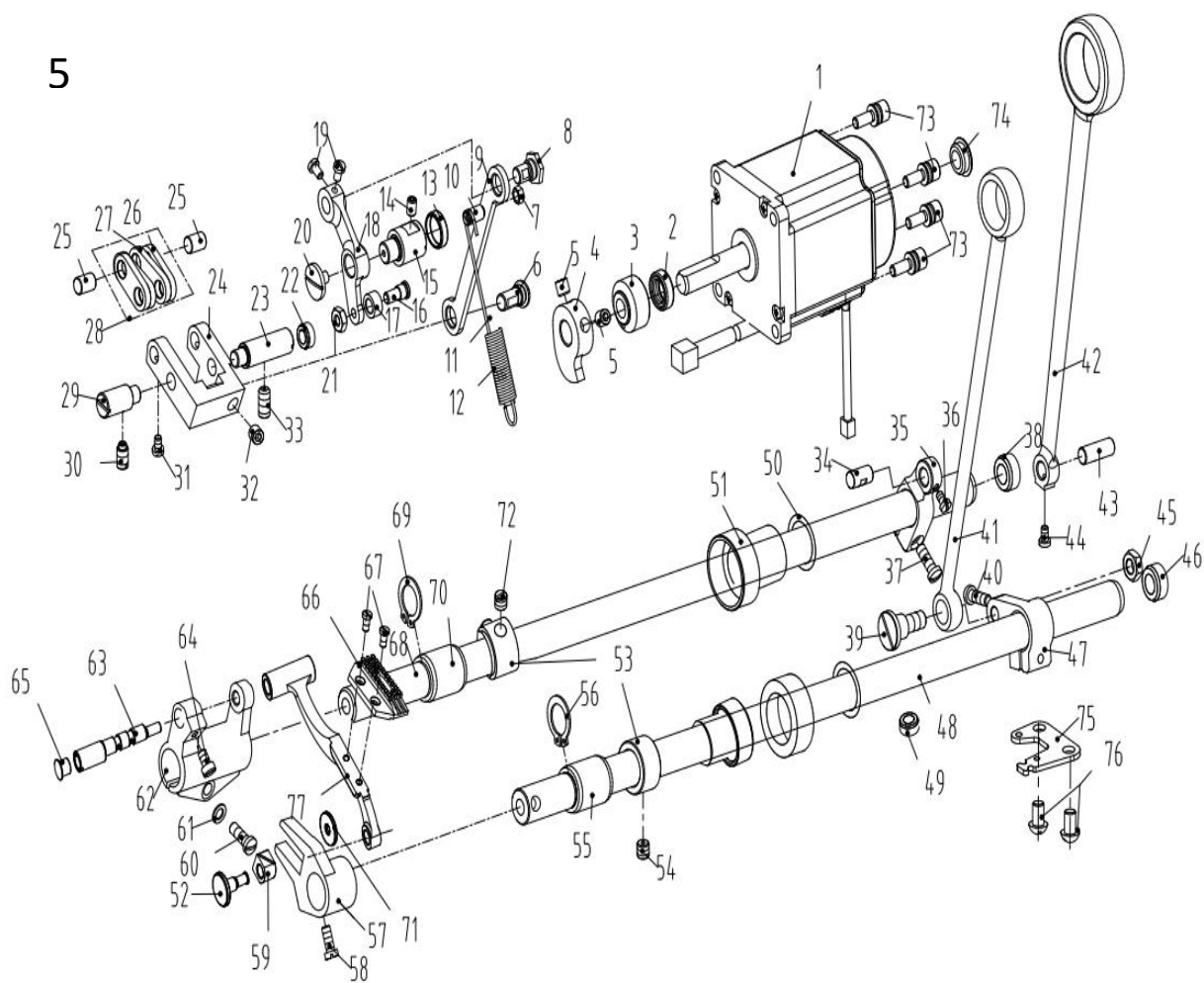
Needle bar & Upright Shaft & Hook Driving

Shaft Components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	40322014	针杆上衬套孔塞	Rubber plug	1
2	14103009	针杆上衬套	Needle bar bushing upper	1
3	115002023	针杆	Needle bar	1

4	14104007	针杆连接柱	Needle bar connecting rod	1
5	101S11005	螺钉 SM9/64"x40 L=6	Screw SM9/64"x40 L=6	1
6	115003025	针杆下衬套	Needle bar bushing lower	1
7	115013017	针杆线勾	Needle bar thread guide	1
8	10117001	机针(14#)	Needle	1
9	116022002	针杆下衬套油封	Needle rod lower bushing oil seal	1
10	104S11006	支针螺钉(进口) SM1/8"x44 L=4.5	Screw SM1/8"x44 L=4.5	1
11	116009002	针杆连接柱滑块	Slide block	1
12	101S11008	滑块导轨螺钉 SM11/64"x40 L=8	Screw SM11/64"x40 L=8	2
13	115008010	滑块导轨	Needle bar guide	1
14	10425004	上轴伞齿轮	Upper shaft bevel gear	1
15	115025003	竖轴上伞齿轮	Upper small bevel gear asm	1
16	115025004	竖轴下伞齿轮	lower large bevel gear asm	1
17	101S15014	齿轮螺钉 SM1/4"x40 L=7	Screw SM1/4"x40 L=7	8
18	115025005	下轴伞齿轮	Hook drive shaft bevel gear	1
19	113S11036	一字开槽紧定螺钉 SM15/64"x28 L=4.7	Screw SM15/64"x28 L=4.7	1
20	113803012	竖轴上轴套	Upright shaft bushing upper	1
21	115002008	竖轴	Upright shaft	1
22	113803004	竖轴下轴套	Upright shaft bushing lower	1
23	115003007	下轴后轴套	Hook driving shaft bushing back	1
24	115008002	下轴挡圈	Hook driving shaft snap ring	1
25	115003008	下轴中套	Lower shaft middle bushing	1
26	115002019	下轴	Hook driving shaft	1
27	115022018	油封组件 12	oil seal 12	1
28	115222012	下轴前套油封(大)	oil seal	1
29	1160030010 0	下轴前轴套组件	Hook driving shaft bushing front	1
30	115022018	油封	oil seal	1
31	13823001	下轴限油芯	Oil wick	1
32	141822002	O 形圈 3.6×0.8	Rubber ring 3.6×0.8	1
33	101S30005	下轴限油螺钉	set screw	1
34	115018007	广濑护针旋梭(进口)	Hirose needle Guard rotary shuttle (Imported)	1

35	10118003	梭心	Bobbin	1
36	11218504	梭壳	Bobbin case asm.	1
37	10112016	旋梭定位钩	Finger postioner	1
38	116S11005	牙架曲柄螺钉 SM11/64"×40 L=13	Screw SM11/64"×40 L=13	1
39	101S11012	下轴挡圈螺钉 SM11/64"×40 L=4.8	Screw SM11/64"×40 L=4.8	2
40	113S14020	下轴后套螺钉 SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1

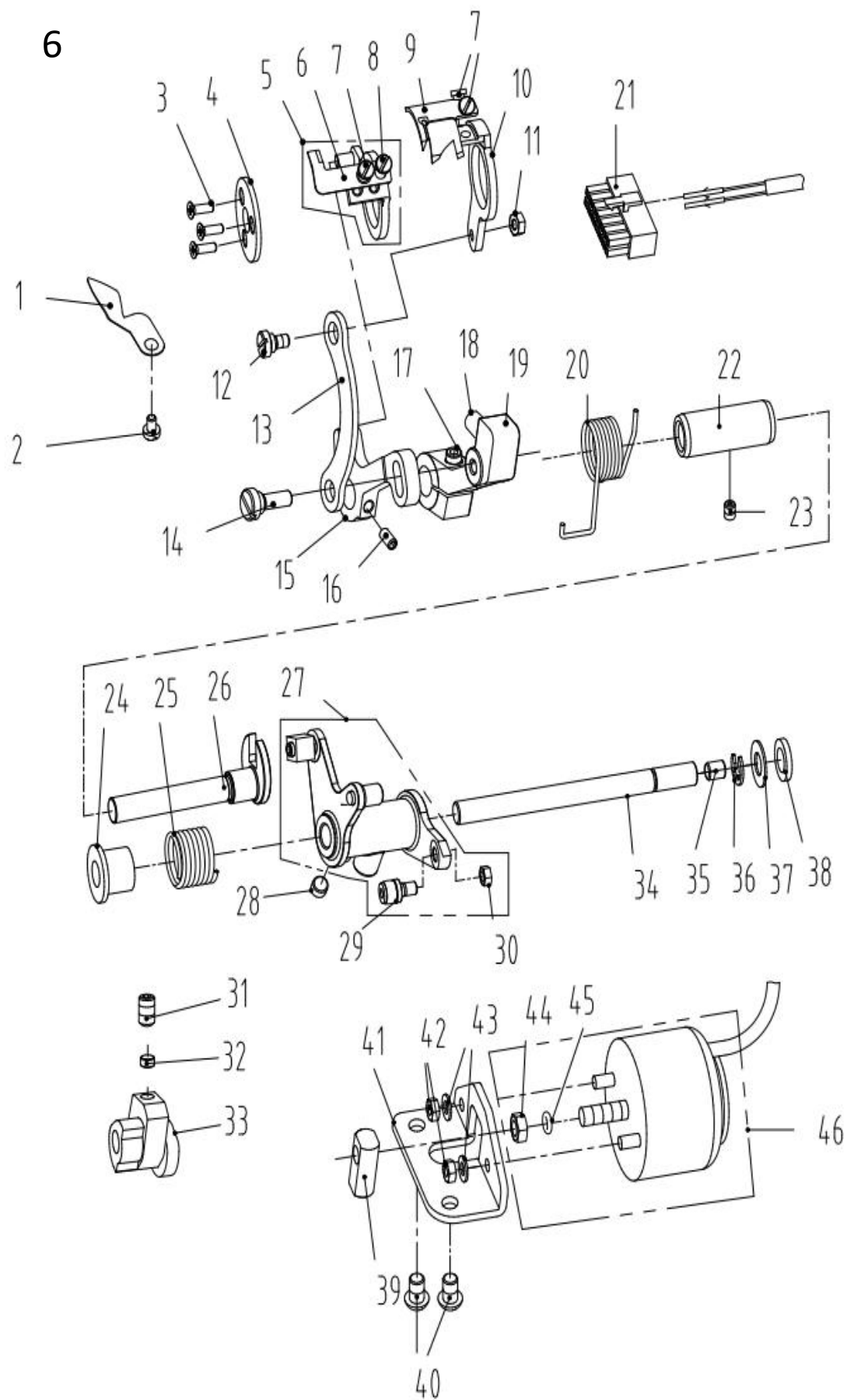


5. 送料部件/Feed Mechanism Components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	115033013	步进电机	Stepper motor	1
2	114922002	步进电机轴套油封 $\Phi 10 \times \Phi 16 \times 5$	Stepper motor bushing oil seal	1
3	115003002	步进电机轴套	Stepper motor bushing	1
4	115410003	针距凸轮 (-7)	Needle pitch cam (-7)	1

5	S10118	螺钉 M6 L=6	Screw M6 L=6	2
6	114926001	针距曲柄销	Needl gage crank pin	1
7	114S16004	螺母 SM11/64"×40	Nut SM11/64"×40	1
8	115426001	针距曲柄销	Needl gage crank pin	1
9	115405007	针距调节连杆	Needle pitch adjusting link	1
10	114S30007	弹簧悬置螺钉	Spring mounting screw	1
11	11321005	油管	Tubing	1
12	115427003	针距复位簧	Pitch reset spring	1
13	20628023	送料轴油封	Feed shaft oil seal	1
14	113S14010	左销螺钉 SM15/64"×28	Screw SM15/64"×28	1
15	115426003	针距曲柄支撑销	Pitch crank support pin	1
16	136S20003	滚轮螺钉 SM3/16"×28	Roller screw SM3/16"×28	1
17	13609002	滚轮	Roller	1
18	115404003	针距曲柄	Needl gage crank pin	1
19	101S11005	螺钉 SM9/64"×40 L=6	Screw SM9/64"×40 L=6	2
20	101S11023	送料调节器轴端螺钉	Feed regulator shaft end screw	1
21	136S17005	滚轮螺母	Roller nut	1
22	14022015	孔塞 11.5	Rubber plug	1
23	10126010	送料摆动板座右销	Right pin	1
24	114901001	送料摆动板座	Feed shaking plate	1
25	10126007	短摆动板连杆销	Connecting pin	2
26	11412022	送料短摆动板	Feed short shaking plate	2
27	13809008	送料长摆动板	Feed long shaking plate	2
28	11501205700	送料摆动板组件	Feeding swing plate component	1
29	10126009	送料摆动板座右销	Left pin	1
30	101S15010	左销螺钉 SM15/64"×28 L=10.5	Screw SM15/64"×28 L=10.5	1
31	101S11005	螺钉 SM9/64"×40 L=6	Screw SM9/64"×40 L=6	2
32	101S14001	螺钉 SM1/4"×40 L=6	Screw SM1/4"×40 L=6	1
33	113S14010	螺钉 SM15/64"×28 L=12	Screw SM15/64"×28 L=12	1
34	10126011	送料曲柄销	Feed rocker crank pin	1
35	10104002	送料曲柄	Feed rocker shaft crank	1
36	101S11005	螺钉 SM9/64"×40 L=6	Screw SM9/64"×40 L=6	1
37	101S11016	螺钉 SM3/16"×28 L=14	Screw SM3/16"×28 L=14	1
38	115022019	送料抬牙轴孔塞	Rear hole plug for tooth lifting and feeding shaft	1
39	101S20005	抬牙连杆轴位螺钉 SM9/32"×28	hinge Screw SM9/32"×28	1
40	101S11016	螺钉 SM3/16"×28 L=14	Screw SM3/16"×28 L=14	1
41	115405003	抬牙连杆	Connecting rod	1
42	115405002	送料连杆	Rocker shaft connecting rod	1

43	10126006	送料连杆销	Connecting rod pin	1
44	114S11015	割线刀螺钉 SM9/64"×40 L=6	Screw SM9/64"×40 L=6	1
45	101S16003	抬牙连杆轴位螺母 SM9/32"x28	Hinge Screw SM9/32"x28	1
46	114022002	抬牙送料轴后孔塞	Rear hole plug for tooth lifting and feeding shaft	1
47	10104004	抬牙后曲柄	Feed driving shaft crank	1
48	115002026	抬牙轴	Feed driving shaft	1
49	14022008	送料轴油线孔塞	Plug	1
50	114022001	送料轴后轴套密封圈	Rubber ring	2
51	14003002	送料轴后轴套	Axle sleeve	2
52	10101040	抬牙滑块销	Hexagon socket set screw M3×3	1
53	10108003	送料轴挡圈	Feed rocker shaft snap ring	2
54	101S15002	螺钉 SM1/4"x40 L=6	Screw SM1/4"x40 L=6	2
55	10403015	轴套	Bushing	1
56	H03001	GB/T894. 1-1986 挡圈 15	Snap ring 15	1
57	115004025	抬牙叉形曲柄	Driving shaft crank	1
58	1138NS30004	抬牙叉形曲柄螺钉	Driving shaft crank Screw	1
59	115009013	抬牙滑块	Rack seat assembly	1
60	101S11016	螺钉 SM3/16"x28 L=14	Screw SM3/16"x28 L=14	1
61	10128003	牙架座螺钉垫圈	Washer	1
62	115007006	牙架座	Feed bar bed	1
63	115007021	牙架销(自制)	Feed bar pin	1
64	101S11025	螺钉 SM11/64"x40 L=7	Screw SM11/64"x40 L=7	1
65	14022003	送料轴前孔塞	Spout plug	1
66	11414002	送料牙	Feed dog	1
67	101S11018	螺钉 SM1/8"x44 L=6	Screw SM1/8"x44 L=6	2
68	115002025	送料轴	Feed rocker shaft	1
69	H03001	GB/T894. 1-1986 挡圈 15	Snap ring 15	1
70	115003033	送料轴前轴套	Bushing	1
71	430014	抬牙滑块垫圈		1
72	101S15002	螺钉 SM1/4"x40 L=6	Screw SM1/4"x40 L=6	2
73	1150NS13002	螺钉 SM3/16''×28 L=15	Screw SM3/16''×28 L=15	4
74	10122003	面板调节孔螺塞	Rubber plug	1
75	13812081	拉簧固定板	Spring fixing plate	1
76	101S11026	螺钉 SM15/64"x28 L=9	Screw SM15/64"x28 L=9	2
77	115007009	牙架(滑块分体)	Feed bar	1

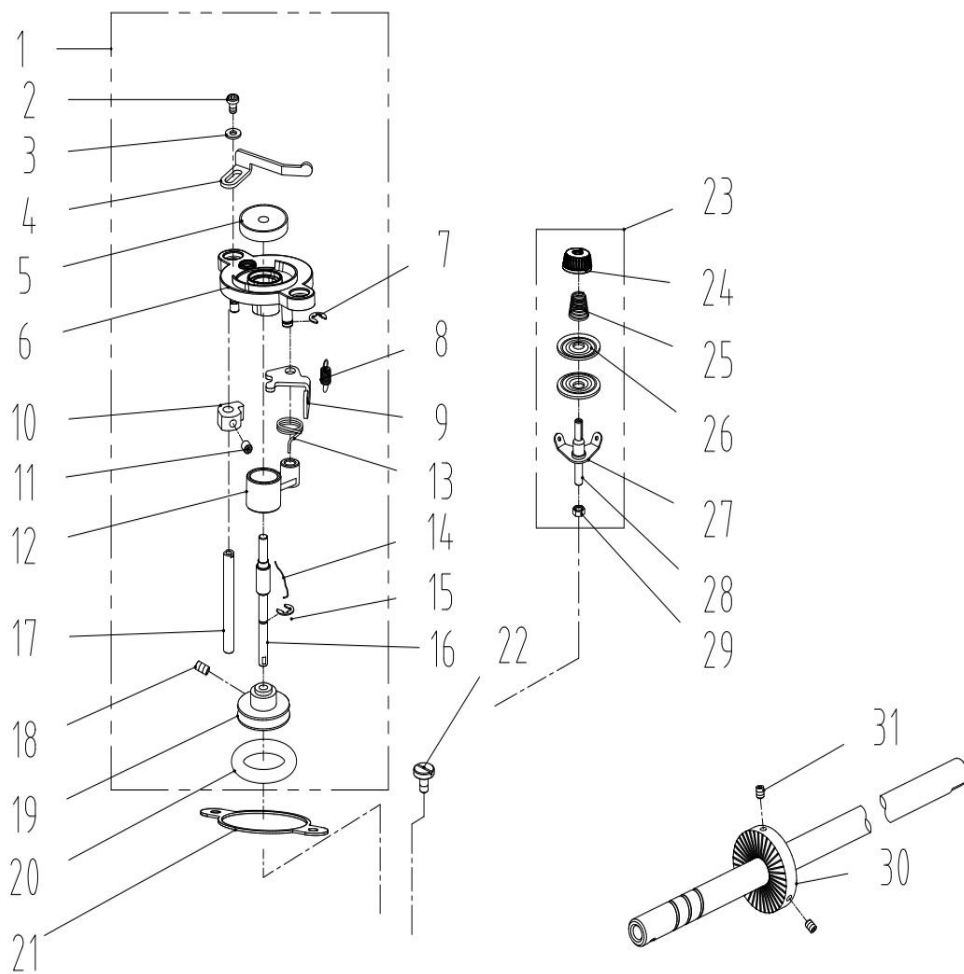


6. 切线部件/Thread Trimmer Components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	115013029	分线片	Branching piece	1
2	125S11020	螺钉 SM9/64"x40 L=5.5	Screw SM9/64"x40 L=5.5	1
3	114S17001	螺钉 M3 L=8.5	Screw M3 L=8.5	3
4	14112005	刀架压板	Knife bracket press component	1
5	1410700200	剪线辅刀架组件	Knife bracket	1
6	14119002	辅助动刀	Knife	1
7	113S17002	螺钉 SM11/64"x40 L=4.4	Screw SM11/64"x40 L=4.4	3
8	131S01002	螺钉 SM11/64x40 L=4	Screw SM11/64x40 L=4	1
9	115019045	活动刀	knife	1
10	115019007	剪线主刀架	Knife bracket	1
11	114S16004	螺母 SM11/64"x40	Nut SM11/64"x40	1
12	113S20001	连杆螺钉 SM11/64"x40	Hinge Screw SM11/64"x40	1
13	114112013	连杆	Connecting rod	1
14	141S20002	剪线曲柄轴位螺钉	Screw	1
15	14104003	剪线辅曲柄	Crank	1
16	S10007	螺钉 M4 L=4	Screw M4 L=4	1
17	S05004	螺钉 M5 L=14	Screw M5 L=14	1
18	115022003	驱动曲柄止动块	Crank driver stopper block	1
19	14104001	剪线曲柄	Crank	1
20	11327001	弹簧	Spring	1
21	11230004	14 孔接线器	Plug	1
22	14103003	剪线轴套	Thread cutting shaft bushing	1
23	113S14020	螺钉 SM11/64"x40 L=6	Screw SM11/64"x40 L=6	1
24	11322002	扭簧端盖	Spring cover	1
25	11327002	弹簧	Spring	1
26	115004008	剪线凸轮曲柄轴	Crank shaft	1
27	1130400500	剪线驱动组件	Thread trimmer drive asm	1
28	101S14001	螺钉 SM1/4"x40 L=6	Screw SM1/4"x40 L=6	1
29	11324001	滚柱	Roolling pin	1
30	1138NS16007	螺母 SM11/64"x40	Nut SM11/64"x40	1
31	116S14005	螺钉 SM1/4"x40 L=10	Screw SM1/4"x40 L=10	2
32	113809009	凸轮顶柱	Push rod	2
33	11310004	凸轮	Cam	1

34	11302002	轴	Shaft	1
35	11322001	驱动曲柄止动块	Drive crank stop	1
36	H05013	GB/T896-1986 挡圈 6	Snap ring 6	1
37	10112003	针杆曲柄护板	Cunter weight protecting	1
38	11322003	电磁铁缓冲片	Solenoid cushion rubber	1
39	11309001	切线电磁铁顶销	Solenoid pin	1
40	101S11026	螺钉 SM15/64"x28 L=9	Screw SM15/64"x28 L=9	2
41	11312006	切线电磁铁支架组件	Bracket	1
42	N01005	螺母 M4	Nut M4	2
43	W02018	弹簧垫圈 4	Washer	2
44	112S16006	螺母 SM1/4"x40	Nut SM1/4"x40	1
45	113822005	电磁铁橡胶垫	Washer	1
46	11463000600	剪线电磁铁组件	Thread trimmer solenoid asm.	1

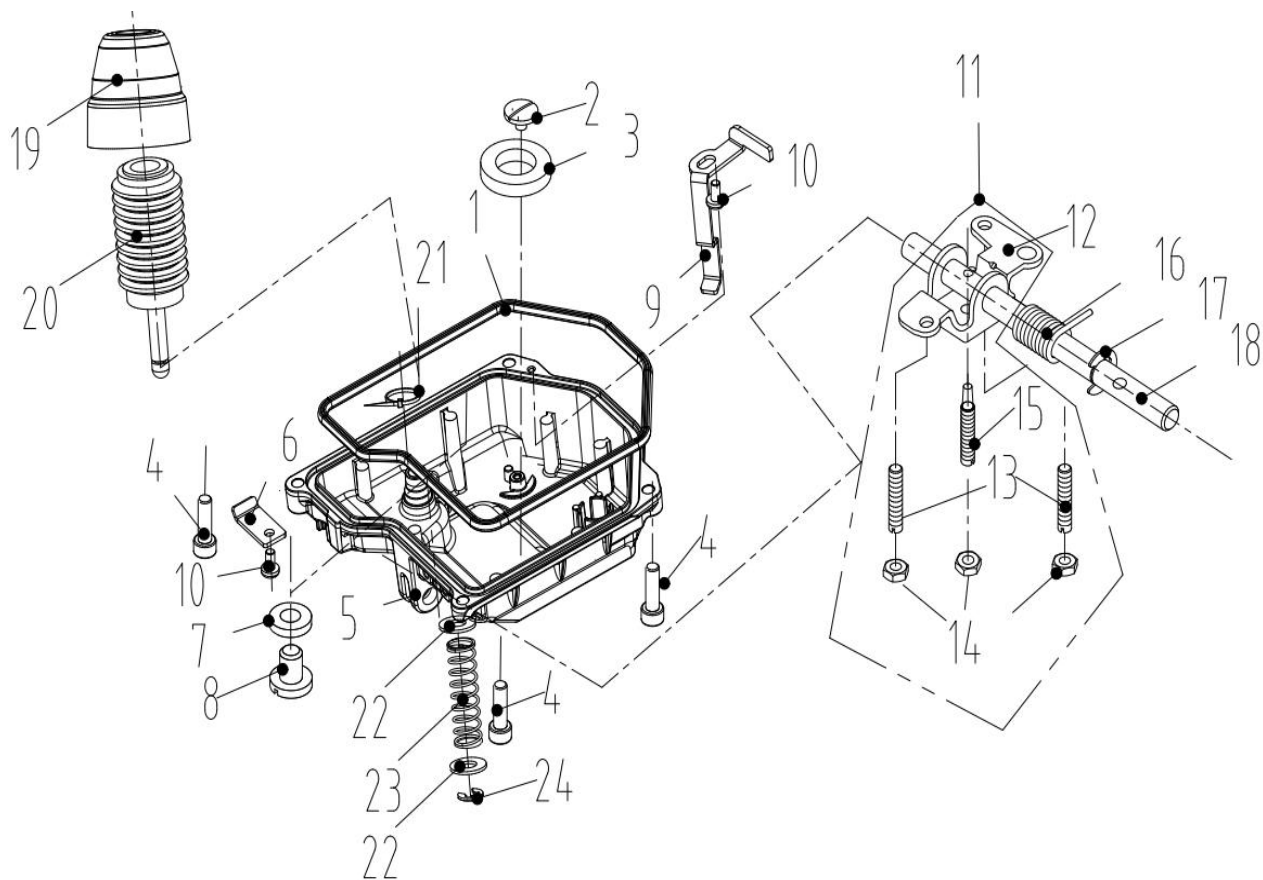
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7. 绕线部件/ Bobbin Components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	11501001200	绕线器组件	Bobbin winder asm	1
2	114S11008	螺钉 M4 L=6	Screw M4 L=6	1
3	W01142	垫圈 4	Washer 4	1
4	10113030	压线控制板	Thread press control plate	1
5	10111120	绕线衬垫	Winding pad	1
6	13831101	绕线器装置主座	Bobbin winder bed	1
7	H05006	开口挡圈 5	Snap ring 5	1
8	10127061	复位板拉簧	Spring	1
9	13812110	调节板	Regulating plate	1
10	10110030	绕线凸轮	Bobbin winder cam	1
11	S09045	螺钉 M5 L=5	Screw M5 L=5	1
12	1380510600	绕线器连杆组件	Bobbin winder connecting rod	1
13	13827103	满线复位簧	spring	1
14	10127060	弹簧	Spring	1
15	GB/T 896-1986	开口挡圈 4	Snap ring 4	1
16	13802111	绕线器主轴	Bobbin winder mian shaft	1
17	13802026	绕线凸轮轴	Bobbin winder cam shaft	1
18	S09103	绕线轮螺钉 M4 L=4	Screw M4 L=4	2
19	13831102	绕线轮	Bobbin winder wheel	1
20	001110	O 型圈	Ring	1
21	115022036	密封垫	Washer	1
22	402S11037	螺钉 M5 L=10	Screw M5 L=10	2
23	11501301500	底线夹线器	Bobbin thread tension asm	1
24	115011026	夹线螺母	Thread tension nut	1
25	11427006	小夹线弹簧	Spring	1
26	14112015	夹线板	Thread tension disk	2
27	11413022	夹线过线板	Thread tension guide plate	1
28	112S13004	夹线螺钉	Screw	1
29	114S16001	螺母 SM11/64"×40	Nut SM11/64"×40	1
30	11435013	绕线器驱动轮	Driving wheel	1
31	S10009	螺钉 M6 L=8	Screw M6 L=8	2

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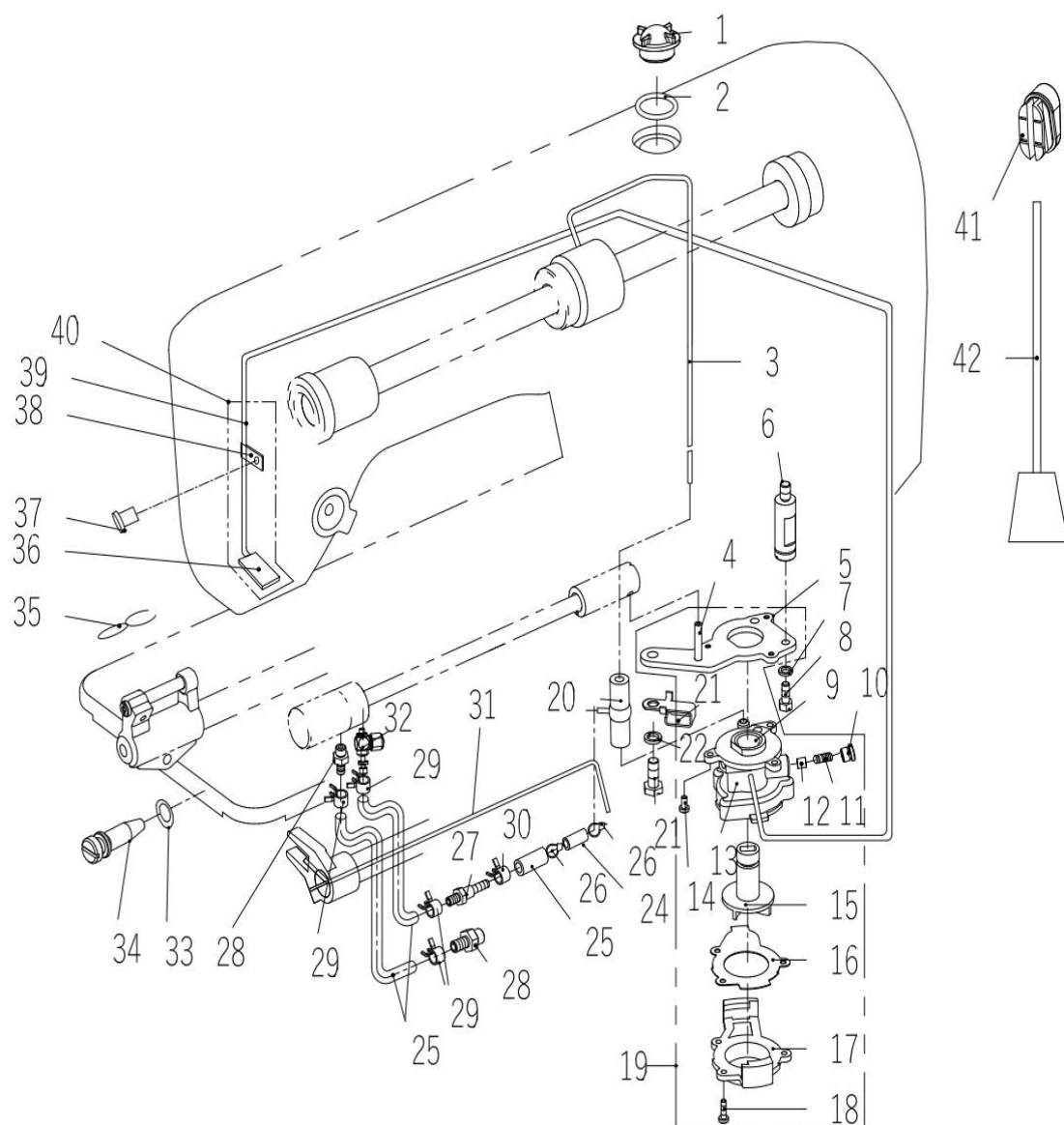


8. 油盘、膝抬压脚部件/Oil Ceservoir & Knee Lifter

Components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	115022010	油盘密封垫	Seal	1
2	101S11023	送料调节器轴端螺钉	Screw	1
3	10131001	油盘磁铁	Oil reservoir magnet	1
4	S05240	油盘固定螺钉 M6x20	Screw M6 L=20	4
5	115001028	油盘	Oil reservoir	1
6	115212004	电线压板	Wire clamp	1
7	20528014	油盘放油垫圈	ring	1
8	207S13002	堵油螺钉	Screw	1
9	114112021	电线压板	Wire clamp	1
10	113S11004	松线导管压板螺钉 M4x8	Screw M4x8	2

11	1401202700	抬压脚双向曲柄组件	Lifting foot bidirectional crank asm.	1
12	10112027	抬压脚双向曲柄	Knee lifter crank	1
13	S07020	双向曲柄限位调节螺钉 M6 L=20	Screw M6 L=20	2
14	101S16004	双向曲柄限位调节螺母 M6	Nut M6	3
15	101S12002	双向曲柄螺钉	Screw	1
16	14027016	双向曲柄扭簧	Knee lifter spring	1
17	H05010	GB/T896-1986 挡圈 9	Snap ring 9	1
18	11500201400	抬压脚轴组件	Knee lifter shaft	1
19	115022009	顶帽防护帽	Knee lifter push rod hat	1
20	114111012	顶帽组件	Knee lifter push rod	1
21	195413001	2×200 耐高温扎带	Cable band	1
22	40128013	垫圈 6.2×13×1	Washer 6.2×13×1	2
23	115027021	顶帽弹簧	Knee lifter push rod Spring	1
24	H05012	开口挡圈 4(日标)	Snap ring 4	1

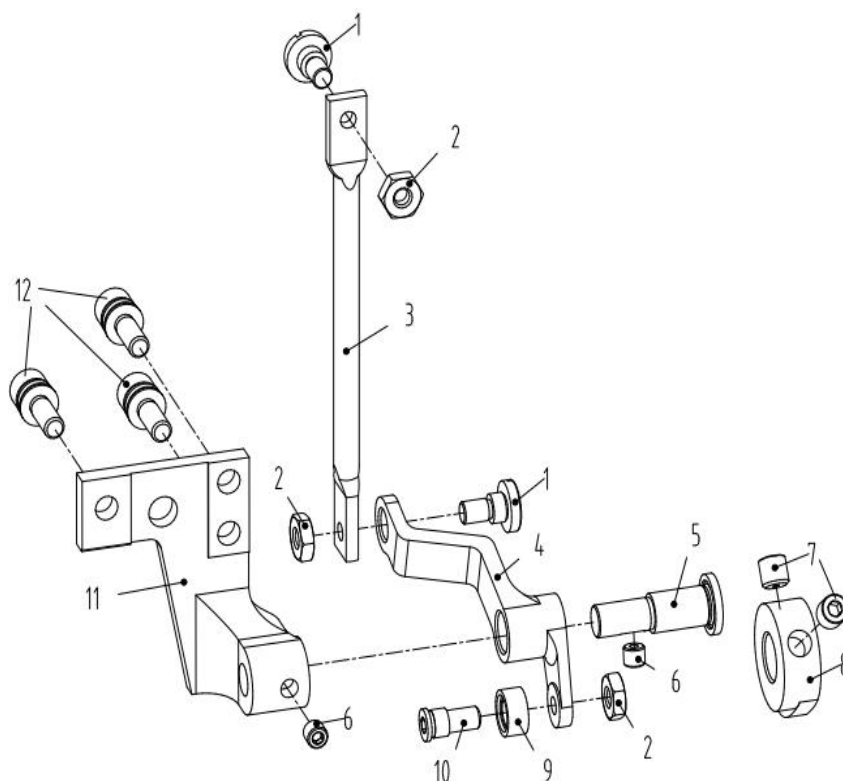


9. 润滑、油量检测部件/Oil Lubrication & Oil Measuring Components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	10111004	油窗	Oil sight window	1
2	10122019	油窗 O 形圈	Rubber ring	1
3	14121001	上轴供油管	Main shaft oil tube	1
4	10121001	下轴供油管	Hook driving shaft oil tube	1
5	10112020	油泵安装板	Oil pump installing base	1
6	101S30008	油泵连接螺柱	Oil pump connecting stud	1
7	W03002	弹垫	Spring washer	1
8	209S12001	压脚螺钉 SM11/64 " ×40 L=10.5	Screw SM11/64 " ×40 L=10.5	1
9	10103022	油泵体衬套	Oil pump bushing	1
10	101S30007	柱塞螺钉	Plunger Screw	1
11	10127013	柱塞簧	Plunger spring	1
12	10122018	回油柱塞	Plunger	1
13	10120001	油泵体	Oil pump	1
14	S04093	油泵螺钉	Screw	3
15	10111003	油泵叶轮	Oil pump impeller	1
16	10112021	油泵叶轮托板	Oil pump impeller cover	1
17	10111007	油泵盖	Lubricating oil pump cover	1
18	101S30006	螺钉	Screw	3
19	113820001	油泵组件	Lubricating oil pump component	1
20	10136001	供油管接头	Rubber joint	1
21	14112007	过线勾	Thread hook	1
22	W02004	GB/T93-1987 弹垫 M6	Spring Washer M6	1
23	116S30003	抬牙叉固定螺钉 SM15/64"x28 L=14.5	Screw SM15/64"x28 L=14.5	1
24	14021003	铝油管	Aluminum tubing	1
25	14021001	PVC 油管	Tubing	0.48m
26	113811004	尼龙扎带	Cable band	2
27	115036007	油盘油嘴	Oil nozzle	1
28	115036006	回油嘴	Oil nozzle	2
29	20429001	油管卡簧	Oil pipe clamp spring	4
30	30129007	油管卡簧	Oil pipe clamp spring	1
31	10123010	油线	Oil wick	1

32	115036001	油量调节接头	Oil nozzle	1
33	14022011	O 型圈	Rubber ring	1
34	140S30001	油量调节螺钉	Oil volume adjusting screw	1
35	10127015	回油毡夹	Oil felt clamp	1
36	10123006	回油毡	Oil felt felt	1
37	101S11004	挑线杆护罩螺钉 SM3/16"×28 L=7	Screw SM3/16"×28 L=7	1
38	10112023	回油管夹	Oil tube clamp	1
39	10121008	回油管	Oil return tube	1
40	10121007	回油管组件	Oil return tube component	1
41	11501102900	油窗	Oil window	1
42	11412200200	浮标	Buoy	1

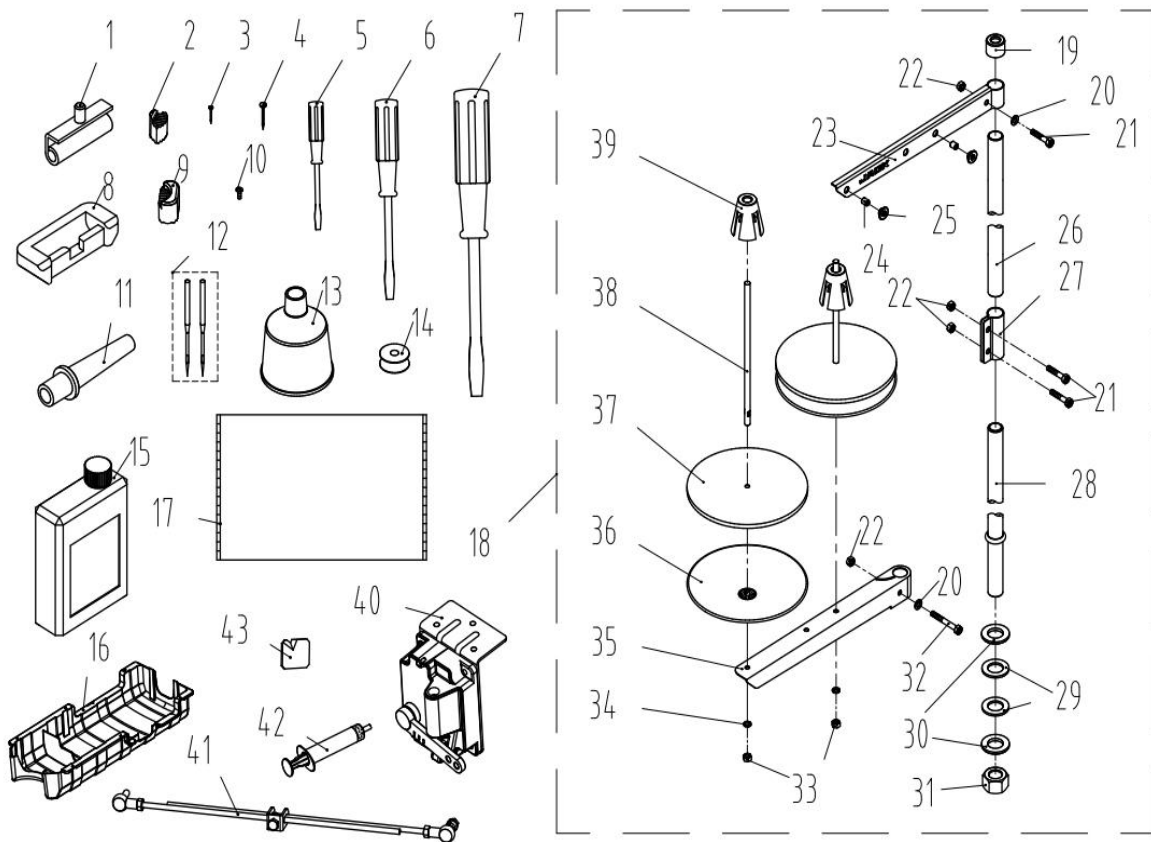
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10. 自动抬压脚部件 Auto Lifter Components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	1150NS20001	抬压脚顶杆螺钉	Presser foot lifter screw	2
2	136S17005	滚轮螺母	Roller nut	3
3	115412001	自动抬压脚顶杆	Automatic presser foot lifter	1
4	115404002	抬压脚驱动曲柄	Driving crank of presser foot	1
5	115426002	抬压脚驱动曲柄销	Lifting presser foot to drive crank pin	1
6	S10014	螺钉 M5 L=4	Screw M5 L=4	2
7	S10118	螺钉 M6×0.75×6	Screw M6×0.75×6	2
8	115410002	抬压脚凸轮	Presser foot cam	1
9	13609002	滚轮	Roller	1
10	136S20003	滚轮螺钉	Roller screw	1
11	115401001	抬压脚曲柄支架	Crank bracket for presser foot lifting	1
12	1150NS13002	螺钉 SM3/16"×28 L=10	Screw SM3/16"×28 L=10	3

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11.机头附件 (1) /Machine Head Accessories

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	1011203100	机头连接钩部件	Hinge component	2
2	14022022	机头座垫	Die cushion	2
3	101S30010	机头连接钩座钉 P19	Nail P19	2
4	1141NS30001	机头连接钩座钉 P25	Nail P25	4
5	10131004	螺丝刀 (小)	Screw driver, small	1
6	10131003	螺丝刀 (中)	Screw driver, medium	1
7	20731047	螺丝刀 (大)	Screw driver, large	1
8	10122060	机头连接钩座	Head connecting rubber cushion	2
9	14022023	机头支架	Nose support	2
10	101S30014	木螺钉 M4×20	Wood screw M4×20	6

11. 机头附件 (2) /Machine Head Accessories

11	115011003	机头支柱	Machine head rest pin	1
12	11217001	机针 (11#)	Needle	4
13	20131039	漏斗	Funnel	1
14	10118003	梭心	Bobbin	2
15	1381101200	油壶组件	Oiler component	1
16	115211002	油盘托盘	Disk tray	1
17	114131001	防尘罩	Dust cover	1
18	11023100400	线架组件	Thread stand asm.	1
19	20131019	线架杆顶防护橡皮	Spool rest rod rubber cap	1
20	W01047	平垫圈 5	Washer 5	2
21	S04050	六角螺栓 M5×16	Screw M5×16	1
22	N01034	六角螺母 M5	Nut M5	4
23	13831022	上线架过线杆	Spool rest arm upper	1
24	10113011	过线圈 (内)	Thread guide ring	2
25	10113010	过线圈 (外)	Thread guide ring	2
26	13831019	线架杆上节	Spool rest rod upper	1
27	13831021	线架杆接头	Spool rest rod joint	1
28	13831020	线架杆下节	Spool rest rod lower	1
29	10122106	橡胶垫圈	Spool rest rod rubber ring	2
30	W01052	平垫圈 16	Washer 16	2
31	N02004	六角薄螺母 M16×1.5	Spool rest rod nut M16×1.5	1

32	S04051	六角螺栓 M5×31.5	Screw M5×31.5	1
33	N01034	六角螺母 M5	Nut M5	2
34	W03002	弹簧垫圈 5	Spring washer 5	2
35	13831023	下线架过线杆	Spool rest arm lower	1
36	13831024	线盘	Spool rest	2
37	20131010	线盘垫	Spool rest cushion	2
38	20131006	线托棒	Spool pin	2
39	13831025	线团防松垫	Spool retainer	2
40	11023002800	塑壳调速器(平缝 A2)	Molded case governor (flat joint A2)	1
41	11543100300	拉杆组件	Tie rod assembly	1
42	11411029	注射器(含白油)	Injector (White oil)	1
43	14019001	压脚刀片 (-N 专用)	Presser foot blade (-N)	1