

JACK

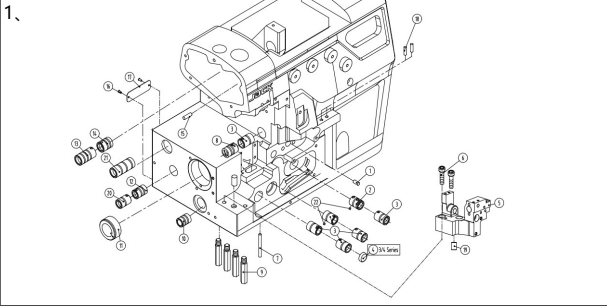
快速服务 100%

E5超高速包缝机

Super high speed overlock sewing machine

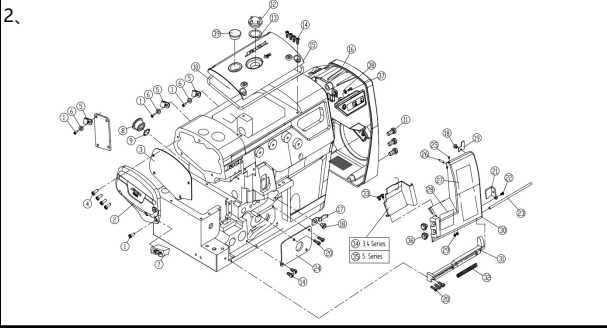
零件手册

Parts Manual



一、机壳部件/Machine Bed Frame

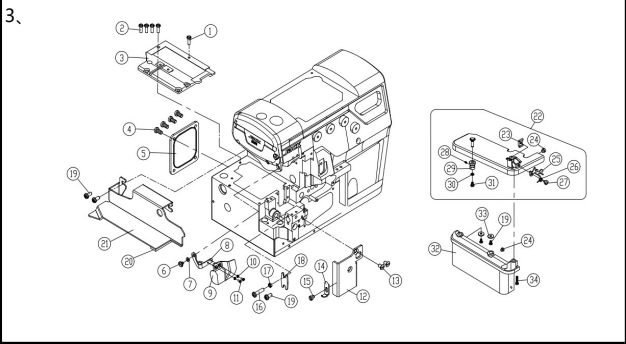
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	P03017	弹性圆柱销5×10	Pin	1	1	1
2	20703006	上弯针后轴套	Sleeve	1	1	1
3	20703009	上刀轴右套	Sleeve	4	4	6
4	20628023	送料轴油封	Plug	1	1	0
5	20701002	下刀座	Bracket Assembly	1	1	1
6	207513003	内六角圆柱头螺钉	Screw	2	2	2
7	P03018	弹性圆柱销4×40	Pin	1	1	1
8	20703004	上刀轴左套	Sleeve	1	1	1
9	206530001	支柱	Bed pin	4	4	4
10	20703008	能动轴套	Sleeve	1	1	1
11	20703007	主轴轴套	Sleeve	1	1	1
12	20703003	送布轴右套	Sleeve	1	1	1
13	20703002	上轴左套	Sleeve	1	1	1
14	20703001	上轴右套	Sleeve	1	1	1
15	P03010	弹性圆柱销5×16	Pin	1	1	1
16	R03001	销钉2.5x4	Screw	2	2	2
17	13837003	型号牌	Machine Model Plate	1	1	1
18	20713027	穿线管	Pipe	2	2	2
19	20726018	下刀座定位销	Pin	1	1	1
20	20703009	上刀轴右套	Pin	1	1	1
21	121503005	偏心轴套筒	Sleeve	1	1	1
22	S09002	内六角平端固定螺钉	Screw	2	2	2



二、机壳机罩部件(1)/Cover(1)

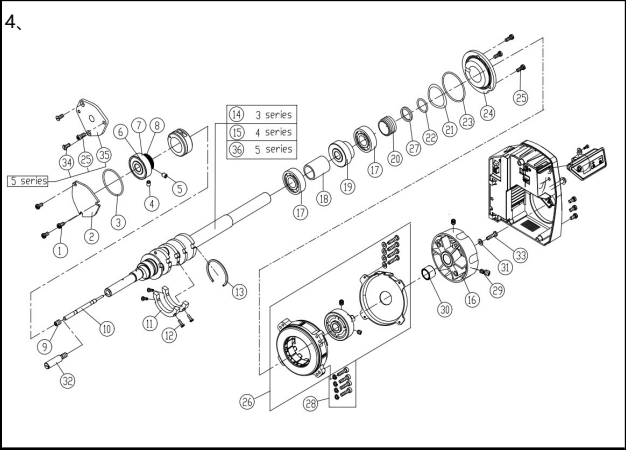
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	207511007	螺钉	Screw	4	4	4
2	930000934	侧盖	Side Cover	1	1	1
3	21222001	侧盖密封垫	Washer	1	1	1
4	S04060	螺钉M4×10	Screw	4	4	4
5	20711210	R型线夹	R thread clamp	3	3	2
6	20612062	小垫片	Washer	3	3	2
7	2123000300	LED灯组件	LED ASSY	1	1	1
8	21022007	油封	Oil Seal	1	1	1
9	21012018	油封垫	Oil Seal washer	1	1	1
10	21122001	密封圈	Gasket	1	1	1
11	207511026	螺钉M6×16	Screw	3	3	3
12	20711055	油圈	Oil sight window	1	1	1
13	21022003	油圈密封圈	Washer	1	1	1
14	S04019	螺钉M4×10	Screw	4	4	4
15	930001694	上盖	Top Cover	1	1	1
16	12123000200	控制器	Controller	1	1	1
17	20612004	前罩板卡簧	Flat Spring	1	1	1
18	207511011	螺钉M4×4.7	Screw	2	2	2
19	20712003	锁紧板	Latch	1	1	1
20	207511008	螺钉M4×12	Screw	5	5	5
21	20712002	锁紧板	Latch	1	1	1
22	207511009	螺钉M3×2.5	Screw	1	1	1
23	20626001	铰链销	Pin	1	1	1
24	20712005	前盖板	Side Cover	1	1	1
25	207514003	螺钉M3×4	Screw	1	1	1
26	207514002	螺钉M3×12	Screw	1	1	1
27	121131064	穿线图	Threading diagram	1	1	1

28	121131064	穿线图	Threading diagram	0	0	1
29	S09103	螺钉M4×4	Screw	2	2	2
30	930000946	右前盖	Front Cover(right)	1	1	1
31	20701006	铰链	Hinge	1	1	1
32	20627001	铰链销弹簧	Spring	1	1	1
33	207511011	螺钉M4×5	Screw	2	2	2
34	21112009	左前盖	Front Cover(left)	1	1	0
35	21112011	左前盖	Front Cover(left)	0	0	1
36	20622003	减震垫	Cushion Rubber	2	2	2
37	207513006	内六角圆柱头螺钉	Screw	1	1	1
38	30228009	垫片	Washer	1	1	1
39	20722002	油封	Oil Seal	1	1	1



三、机壳机罩部件(2)/Cover(2)

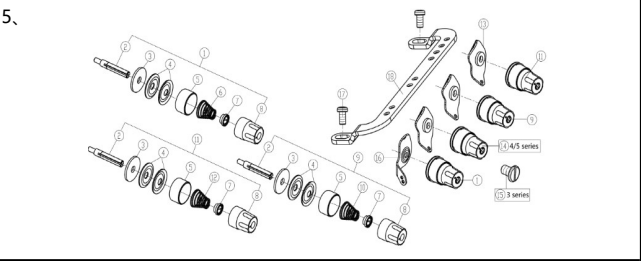
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	L02003	开槽六角头螺栓M4×7	Screw	1	1	1
2	207512001	螺钉M4×8	Screw	4	4	4
3	21101027	左上盖	Bed Cover Plate Assy.	1	1	1
4	S04060	螺钉M4×10	Screw	4	4	4
5	2111202100	后盖板	Cover Plate	1	1	1
6	207520002	螺钉M4	Screw	1	1	1
7	20128015	垫圈	Washer	1	1	1
8	21212008	托架	Bracket	1	1	1
9	21111051	防护罩	Eye Guide	1	1	1
10	W01011	垫圈3	Washer	2	2	2
11	207511015	螺钉M3×6	Screw	2	2	2
12	20712008	挡板	Plate	1	1	1
13	207517003	螺钉M4×7.5	Screw	2	2	2
14	20612016	下刀座前垫护板	Latch	1	1	1
15	207511014	螺钉M3.5×4.5	Screw	1	1	1
16	207511016	螺钉M4×16	Screw	1	1	1
17	N01001	螺母M4	Nut	1	1	1
18	20712022	挡板	Plate	1	1	1
19	207511007	螺钉M4×7.5	Screw	3	3	3
20	20722016	支撑垫	Cushion	1	1	1
21	21212018	布料挡板	Fabric Guide	1	1	1
22	2121201300	缝台组件	Cloth Plate	1	1	1
23	20612019	前盖板固定块	Bracket	1	1	1
24	20622003	减震垫	Cushion Rubber	1	1	1
25	20627002	缝台盖	Lever	1	1	1
26	20627003	扣簧	Spring	1	1	1
27	206520006	螺钉M4	Screw	1	1	1
28	207514007	螺钉M4×6	Screw	1	1	1
29	20603016	套筒	Bushing	1	1	1
30	20628022	止动垫圈6	Washer	1	1	1
31	206520004	螺钉M4×5	Screw	1	1	1
32	121111070	缝台盖子	Side Cover(Wide)	1	1	1
33	20528017	垫片	Washer	2	2	2
34	207511013	螺钉M4×17.5	Screw	1	1	1



四、主轴部件/Crankshaft Drive Mechanism

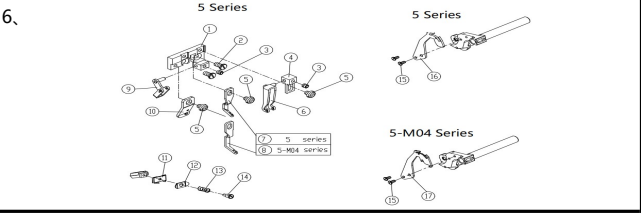
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	207511007	螺钉M4×7.5	Screw	3	3	0
2	20712013	前轴承盖	Cover	1	1	0

3	20722027	O型圈40×2	O Ring	1	1	1
4	207511041	螺钉M5×10	Screw	1	1	1
5	207514012	螺钉M5×5	Screw	1	1	1
6	O01037	O型圈30×1.2	O Ring	2	2	2
7	B04004	轴承6202LB	Ball Bearing	1	1	1
8	20752001	棘轮	Ratchet	1	1	1
9	207511047	螺钉M6	Screw	1	1	0
10	20726002	销	Pin	1	1	1
11	20709035	平衡块	Blance Weight	2	2	2
12	S05094	螺钉M3×8	Screw	4	4	4
13	20729001	卡簧	Ring	1	1	1
14	21102025	主轴	Crankshaft	1	0	0
15	21102026	主轴	Crankshaft	0	1	0
16	930002080	手轮	Handwheel	1	1	1
17	B01005	轴承6203Z	Ball Bearing	2	2	2
18	20708020	轴套	Spacer	1	1	1
19	120825002	蜗杆	Worm	1	1	1
20	121203002	主轴中轴套	Oil Seal	1	1	1
21	W03003	垫圈32	Washer	1	1	1
22	21222003	O型圈14.5x2.5	O Ring	1	1	1
23	O01037	O型圈φ30x1.2	O Ring	1	1	1
24	20708015	后轴承盖	Rigth Cover	1	1	1
25	S04060	螺钉M4×10	Screw	3	3	4
26	12123300300	电机	Direct drive moter	1	1	1
27	21228002	垫片	Sleeve	1	1	1
28	951515010	螺钉M5×20螺钉组件	Screw Assembly	4	4	4
29	510035	凹端固定螺钉M5x8	Screw	2	2	2
30	121503001	主轴挡圈	Sleeve	1	1	1
31	W02004	垫片	Washer	1	1	1
32	20602002	主轴接轴	Pin	0	0	1
33	S055240	螺钉M6×20	Screw	1	1	1
34	207517005	螺钉M4×8	Screw	0	0	2
35	20712046	前轴承盖	Pin	0	0	1



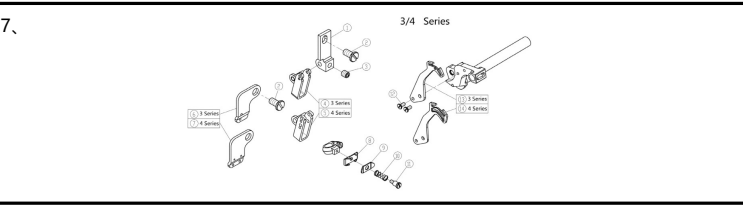
五、夹线部件/Thread Tension Mechanism

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	12121302200	夹线器组件 (红点)	Tension Spring Assembly	1	1	1
2	121202014	夹线螺钉	Screw Stud	3	4	4
3	20123018	夹线片垫	Felt	3	4	4
4	21311161	夹线片	Tension Disc	6	8	8
5	20111015	调压止动盖	Cup	3	4	4
6	20227001	调压簧	Spring	1	2	2
7	20111014	调压止动套	Rachet	3	4	4
8	21111091	调压螺母	Knob	3	4	4
9	12121302400	夹线器组件 (蓝点)	Tension Spring Assembly	1	1	1
10	20227001	调压簧	Spring	1	1	1
11	12121302500	夹线器组件 (绿点)	Tension Spring Assembly	1	1	1
12	20227001	调压簧	Spring	1	1	1
13	121313001	前过线板	Tension Guide	2	3	3
14	12121302300	夹线器组件 (黄点)	Tension Spring Assembly	0	1	1
15	206511005	螺钉SM11/64×40	Screw	1	0	0
16	20712032	过线板	Thread Guide	1	1	1
17	207511007	螺钉M4×7.5	Screw	2	2	2
18	21213011	过线板	Thread Guide	1	1	1



六、过线机构(1)/Thread Guide and Thread Takeup(1)

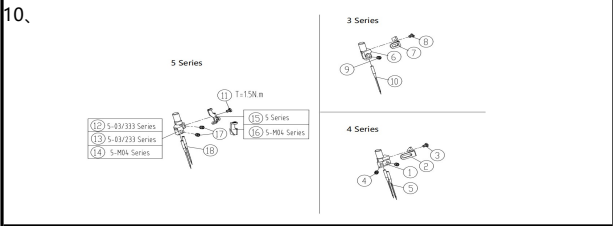
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	21101012	托架	Bracket	0	0	1
2	207511019	螺钉M4×7.5	Screw	0	0	2
3	S09103	螺钉M4×4	Screw	0	0	2
4	20701030	托架	Bracket	0	0	1
5	207511011	螺钉M4×4.7	Screw	0	0	3
6	2111301000	过线	Thread Guide	0	0	1
7	21213007	过线	Thread Guide	0	0	1
8	21213010	过线	Thread Guide	0	0	1
9	20713021	过线	Thread Guide	0	0	1
10	21213004	过线	Thread Guide	0	0	1
11	20713006	托架	Bracket	0	0	1
12	20713007	压线板	Thread Retainer	0	0	1
13	20727002	压簧	Spring	0	0	1
14	207520003	螺钉	Screw	0	0	1
15	S01009	螺钉M3×7.5	Screw	0	0	2
16	21213008	挑线杆	Thread Takeup	0	0	1
17	121213001	挑线杆	Thread Takeup	0	0	1



七、过线机构(2)/Thread Guide and Thread Takeup(2)

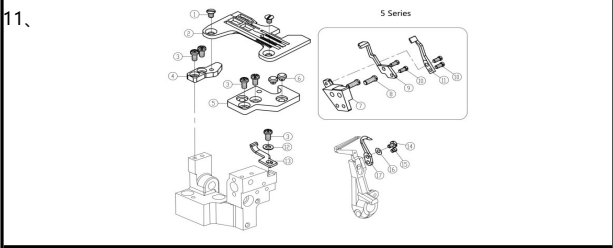
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线	四线	五线
				three- thread	four- thread	five- thread
1	21212029	托架	Bracket	1	1	0
2	207511007	螺钉M4×4.7	Screw	2	2	0
3	S09103	螺钉M4×4	Screw	1	1	0
4	20713002	过线	Thread Guide	1	0	0
5	20713003	过线	Thread Guide	0	1	0
6	21213003	过线	Thread Guide	1	0	0
7	21213002	过线	Thread Guide	0	1	0
8	20713006	托架	Bracket	1	1	0
9	20713007	压线板	Thread Retainer	1	1	0
10	20727002	弹簧	Spring	1	1	0
11	207520003	螺钉	Screw	1	1	0
12	S01009	螺钉M3×7.5	Screw	2	2	0
13	21213009	排线杆	Thread Takeup	1	0	0
14	21213013	排线杆	Thread Takeup	0	1	0

17	20726003	曲柄销	Shaft	1	1	1
18	20523005	油线	Oil wick	1	1	1
19	21203001	针衬套	Bushing	1	1	1
20	20714008	螺钉M4×5	Screw	1	1	1
21	O01026	O型圈11.5×1.5	O Ring	1	1	1
22	20723003	毛毡	Oil Felt	1	1	1
23	20708031	挡圈	Screw	1	1	1
24	207511023	螺钉M3×6	Ring	1	1	1



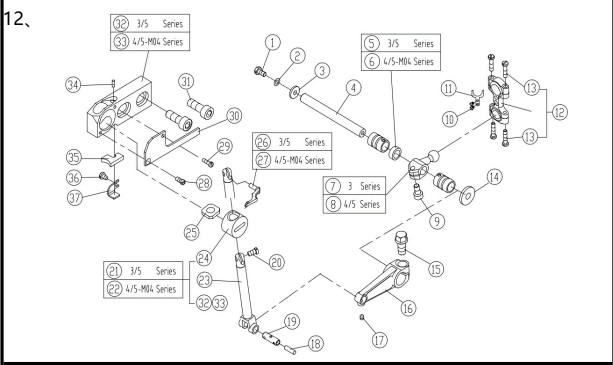
十、针杆部件(2)/Needle Drive Mechanism(2)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	20734002	针夹头(四线)	Needle Holder Assembly	0	1	0
2	20713018	过线	Thread Guide	0	1	0
3	207511024	螺钉M2×3	Screw	0	1	0
4	207514014	紧定螺钉M3×3	Screw	0	2	0
5	20117012	机针	Needle	0	2	0
6	20734001	针夹头(三线)	Needle Holder Assembly	1	0	0
7	20713038	过线(一针)	Thread Guide	1	0	0
8	207511024	螺钉M2×3	Screw	1	0	0
9	207514014	紧定螺钉M3×3	Screw	1	0	0
10	20117012	机针	Needle	1	0	0
11	207511024	螺钉M2×3	Screw	0	0	1
12	20734003	针夹头	Needle Holder Assembly	0	0	1
13	20734004	针夹头	Needle Holder Assembly	0	0	1
14	20719056	针夹头	Needle Holder Assembly	0	0	1
15	20713017	过线	Thread Guide	0	0	1
16	20713056	过线	Thread Guide	0	0	1
17	207514014	紧定螺钉M3×3	Screw	0	0	2
18	20117013	机针	Needle	0	0	2



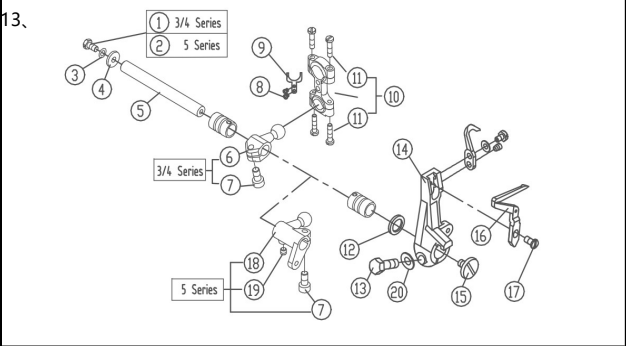
十一、针杆部件(3)/ Needle Drive Mechanism(3)

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	207517003	螺钉M4×7.5	Screw	2	2	2
2	XXXXXXX	针板	Needle Plate	1	1	1
3	207511007	螺钉M4×7.5	Screw	5	5	5
4	20709003	针板垫块(后)	Bracket	1	1	1
5	20709002	针板垫块(前)	Bracket	1	1	1
6	20622003	防震垫	Cushion Rubber	2	2	2
7	20701033	托架	Bracket	0	0	1
8	207511003	螺钉M4×10	Screw	0	0	2
9	20701032	机针护针(后)	Needle Guard	0	0	1
10	S01027	螺钉M3×6	Screw	0	0	4
11	20717008	链弯针护针	Needle Guard	0	0	1
12	20128019	W07垫圈	Spring	1	1	1
13	20717113	机针护针(前)	Needle Guard	1	1	1
14	207512005	螺钉	Screw	1	1	1
15	207511002	螺钉M3	Screw	1	1	1
16	W03004	垫圈3	Spring	1	1	1
17	20717002	护针(后)	Needle Guard	1	1	1



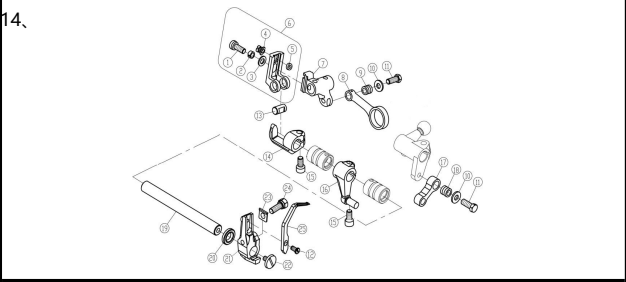
十二、上弯针部件/Upper Looper Drive Mechanism

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	1211NS12002	螺钉M5×9.5	Screw	1	1	1
2	W02001	上弯针垫圈	Spring Washer	1	1	1
3	20628006	垫圈	Washer	1	1	1
4	20702004	下弯针轴	Shaft	1	1	1
5	20708007	衬套A	Spacer	1	0	1
6	20703060	衬套	Spacer	0	1	1
7	400036	上弯针球曲柄	Crank	1	0	0
8	400037	上弯针球曲柄	Crank	0	1	1
9	S05018	螺钉M6×0.75×12	Screw	1	1	1
10	S02007	螺钉	Screw	2	2	2
11	20712066	连杆垫片	Washer	1	1	1
12	121205002	弯针连杆	Connection	1	1	1
13	S04229	螺钉SM11/64"×40	Screw	2	2	2
14	121522001	油封	Oil Seal	1	1	1
15	207511043	螺钉	Screw	1	1	1
16	20705003	连杆	Lever	1	1	1
17	207514010	螺钉M3×4	Screw	1	1	1
18	21323007	油线	Oil Weak	1	1	1
19	20726004	曲柄销	Pin Assy.	1	1	1
20	207511025	螺钉M3.5×6.7	Screw	1	1	1
21	2070400500	上弯针滑杆组件	Upper Looper Holder Assy	1	1	1
22	12110200100	上弯针滑杆组件	Upper Looper Holder Assy	0	1	1
23	20704005	上弯针滑杆	Upper Looper Slider	1	1	1
24	20709004	上弯针滑块	Upper Looper Slider	1	1	1
25	21323005	上弯针滑杆套油毡	Felt	1	1	1
26	20717004	上弯针	Upper Looper	1	0	1
27	20717050	上弯针	Upper Looper	0	1	1
28	207517004	螺钉M2.5×6	Screw	1	1	1
29	207511027	螺钉M2.5×8	Screw	1	1	1
30	400040	盖板	Cover	1	1	1
31	207511026	螺钉M6×16	Screw	2	2	2
32	20701051	上弯针滑块座	Upper Looper Bracket	1	1	1
33	20701088	上弯针滑块座	Upper Looper Bracket	0	1	1
34	121223001	JK795油线	Oil Wick	1	1	1
35	21323006	毡油棉	Felt	1	1	1
36	207511020	螺钉M3×4	Screw	1	1	1
37	20712017	压板	Bracket	1	1	1



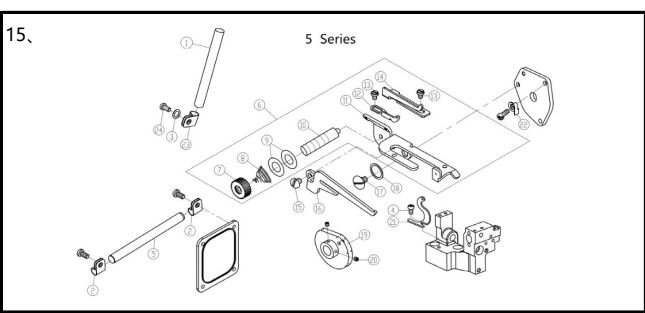
十三、下弯针部件/Lower Looper Drive Mechanism

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	207511004	螺钉M5×9.5	Screw	1	1	0
2	1211NS12002	螺钉M5×9.5	Screw	0	0	1
3	W02001	上弯针垫圈	Spring Washer	1	1	1
4	20628006	垫圈	Washer	1	1	1
5	20702004	下弯针轴	Shaft	1	1	1
6	400329	下弯针球曲柄	Crank	1	1	0
7	S05018	螺钉M6×0.75×12	Screw	1	1	1
8	S02007	螺钉	Screw	2	2	2
9	20712066	连杆垫片	Washer	1	1	1
10	121205002	弯针连杆	Connection	1	1	1
11	S22007	螺钉SM11/64"×40	Screw	4	4	4
12	121522001	油封	Oil Seal	1	1	1
13	201512007	螺钉M5×13	Screw	1	1	1
14	20704007	下弯针架	Lower Looper Holder	1	1	1
15	207515001	螺钉M4×7	Screw	1	1	1
16	20717006	下弯针	Lower Looper	1	1	1
17	207511028	螺钉M3.5×6.5	Screw	1	1	1
18	400388	下弯针球曲柄	Crank	0	0	1
19	207511042	螺钉M5×5	Screw	0	0	1
20	20128021	垫圈	Washer	1	1	1



十四、二重环弯针机构(1)/Chainstitch Looper Drive Mechanism(1)

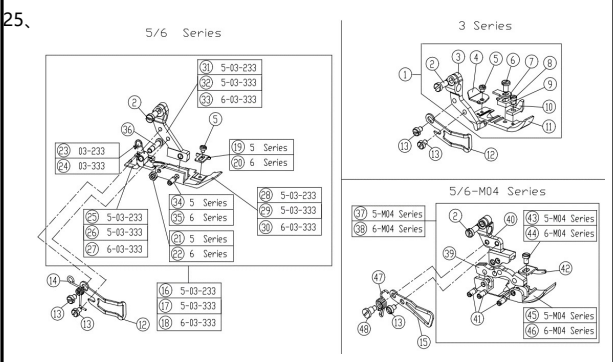
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	207513009	螺钉M5×12	Screw	0	0	1
2	W02001	上弯针垫圈	Spring Washer	0	0	1
3	20628010	送布曲柄销垫圈	Washer	0	0	1
4	20710008	偏心销	Pin	0	0	1
5	O01027	O型圈4×1.3	O Ring	0	0	1
6	401031	滑块座	Slider	0	0	1
7	401030	曲柄	Crank	0	0	1
8	20705020	连杆	Connection	0	0	1
9	20703016	连杆套	Bushing	0	0	1
10	30228008	垫圈	Washer	0	0	2
11	L01004	螺钉M5×13	Screw	0	0	2
12	207511028	螺钉M3.5×6.5	Screw	0	0	1
13	20626017	五线销	Shaft	0	0	1
14	20701034	支架	Holder	0	0	1
15	S05018	螺钉M6×0.75×12	Screw	0	0	2
16	20704015	链线曲柄	Crank	0	0	1
17	20705009	连杆	Link	0	0	1
18	20703013	连杆套	Bushing	0	0	1
19	20702018	链线轴	Shaft	0	0	1
20	2072201700	油封	Oil Seal	0	0	1
21	20701035	弯针架	Looper Holder	0	0	1
22	207515001	螺钉M4×7	Screw	0	0	1
23	20728002	垫片	Spacer	0	0	1
24	207520004	螺钉M5×13	Screw	0	0	1
25	20717060	弯针	Double Chainstitch Looper	0	0	1



十五、二重环弯针机构(2)/Chainstitch Looper Drive Mechanism(2)

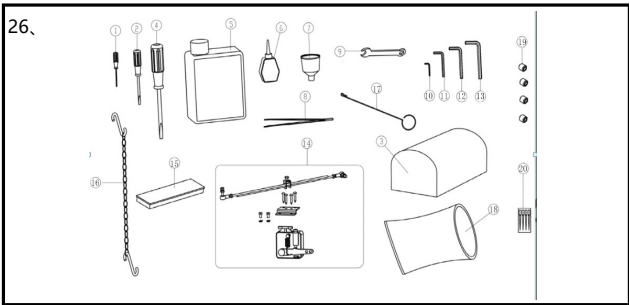
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	20713039	过线管	Thread Guide	0	0	1
2	20629003	过线管夹	Holder	0	0	2
3	20128021	垫片	Washer	0	0	1
4	207511007	螺钉M4×7.5	Screw	0	0	2
5	20713040	过线管	Thread Guide	0	0	1
6	2061205700	打线凸轮组件	Looper Thread Takeup Assy	0	0	1
7	206516004	紧线手柄	Knob	0	0	1
8	30127016	弹簧	Spring	0	0	1
9	20612055	夹线片	Tension Disc	0	0	2
10	206530015	螺钉M3	Screw	0	0	1
11	20612057	打线凸轮架	Looper Thread Takeup Assy	0	0	1
12	20613017	过线线	Thread Guide	0	0	1
13	207511020	螺钉M3×4	Screw	0	0	2
14	20629004	过线线	Thread Guide	0	0	1
15	207511011	螺钉M4×7.5	Screw	0	0	1
16	20612056	分线板	Thread Guide	0	0	1
17	301S20001	螺钉M4	Screw	0	0	1
18	20128015	垫圈	Washer	0	0	1
19	20612058	打线凸轮	Looper Thread Takeup	0	0	1
20	207514014	螺钉M3×3	Screw	0	0	2
21	20713026	过线线	Tread Guide	0	0	1
22	20629005	卡簧	Spring	0	0	1
23	20729004	过线管夹	Holder	0	0	1
24	S01060	螺钉M6×10	Screw	0	0	1

7	20131029	大垫圈	Spacer	8	8	8
8	20131027	托盘内六角螺钉	Screw	4	4	4
9	2123100400	落料斗组件	Waste Chute Assy.	1	1	1
10	20131034	排料槽座螺钉	Screw	4	4	4
11	21231005	排料槽座	Screw	1	1	1
12	20131032	排料槽	Waste Chute	1	1	1
13	21231007	排料槽	Waste Chute	1	1	1
14	207511046	托盘支柱	Screw	4	4	4
15	207513006	螺钉	Screw	4	4	4
16	421530004	螺钉	Screw	4	4	4



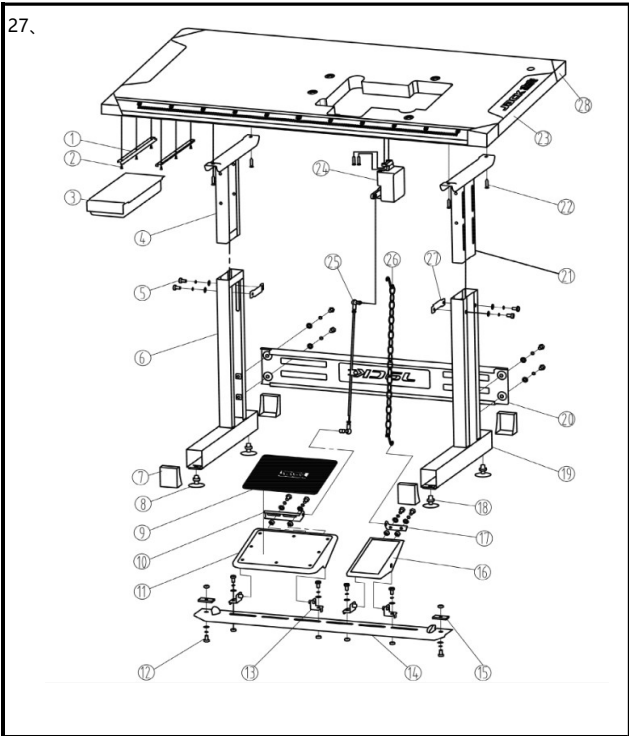
二十五、专用零件/Specific Parts

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five-thread
1	12121600500	压脚组件	Presser Foot Assy.	1	0	0
2	207511038	螺钉	Screw	1	1	1
3	121216043	压脚架	Pin	1	0	0
4	20616016	压脚辅助板	Fabric Guard Broad	1	0	0
5	207511034	螺钉	Screw	1	1	1
6	207511051	螺钉	Screw	1	0	0
7	20716092	弹簧片	Plate Spring	1	0	0
8	206510004	螺钉	Screw	1	0	0
9	121216042	压脚爪	Presser Foot	1	0	0
10	121216045	辅助压脚	Fabric Guard	1	0	0
11	121216044	压脚地板	Baseboard	1	0	0
12	20712026	压脚护手	Finger Guard	1	1	1
13	207511020	螺钉	Screw	2	2	1
14	20715057	压脚弹簧	Spring	0	1	1
15	20712052	压脚挡片	Finger Guard	0	1	1
16	12121601000	压脚组件	Presser Foot Assy.	0	1	0
17	12121609000	压脚组件	Presser Foot Assy.	0	1	0
18	12121601300	压脚组件	Presser Foot Assy.	0	0	1
19	121216047	压脚板	Fabric Guard	0	1	0
20	121216052	压脚板	Fabric Guard	0	0	1
21	207516011	螺母	Nut	0	1	0
22	207N01001	螺母	Nut	0	0	1
23	20727011	压脚扭簧	Spring	0	1	0
24	20727012	压脚扭簧	Spring	0	1	1
25	121216050	小压脚	Baseboard	0	1	0
26	121216048	小压脚	Baseboard	0	1	0
27	20701125	小压脚	Baseboard	0	0	1
28	20716061	大压脚	Baseboard	0	1	0
29	20716065	大压脚	Baseboard	0	1	0
30	20701123	大压脚	Baseboard	0	0	1
31	121216049	压脚架	Rack	0	1	0
32	121216046	压脚架	Rack	0	1	0
33	121216051	压脚架	Rack	0	0	1
34	207S20022	无头轴位螺钉	Screw	0	1	0
35	208S20002	无头轴位螺钉	Screw	0	0	1
36	207S20021	螺钉	Screw	0	1	1
37	2061604100	压脚组件	Presser Foot Assy.	0	1	0
38	2111600500	压脚组件	Presser Foot Assy.	0	0	1
39	20716101	压脚臂	Presser Foot Assy.	0	1	1
40	20701056	连杆	Pin	0	1	1
41	208S20002	无头轴位螺钉	Screw	0	3	3
42	20714051	压脚护料压板	Fabric Guard	0	1	1
43	207511009	螺钉	Screw	0	1	0
44	101S11006	螺钉	Screw	0	0	1
45	20701054	大压脚	Baseboard	0	1	0
46	21116006	大压脚	Baseboard	0	0	1
47	20719053	压脚弹簧	Spring	0	1	1
48	207S20010	轴位螺钉	Screw	0	1	1



二十六、随机附件部分/Accessories Assemblies

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	20131044	直柄内六角螺丝刀 (1.5	Hexagonal wrench/1.5mm	1	1	1
2	10131004	螺丝刀 (小)	Screwdriver (S)	1	1	1
3	21131020	机头罩	Machine head cover	1	1	1
4	20731047	螺丝刀 (大)	screw driver (L)	1	1	1
5	20131037	油壶	Oil container	1	1	1
6	20131048	小油壶 (尖嘴)	Oil container	2	2	2
7	20131039	漏斗	Tundish	1	1	1
8	20131051	镊子(JACK)	Tweezers	1	1	1
9	20131043	JK795-1908扳手 (8mm)	Wrench/8mm	1	1	1
10	20131046	内六角扳手 (2mm)	Hexagonal wrench/2mm	1	1	1
11	30131012	内六角扳手 (3mm)	Hexagonal wrench/4mm	1	1	1
12	20131047	内六角扳手 (4mm)	Hexagonal wrench/5mm	1	1	1
13	20131056	内六角扳手 (5mm)	Hexagonal wrench/6mm	1	1	1
14	21230001	控制器	Controller	1	1	1
15	20131055	附件盒	Attachment box	1	1	1
16	20131054	JK795-1919脚踏板链	Chain	1	1	1
17	20131052	线勾	Needle threader	0	0	1
18	20131062	机头塑料袋	Plastic machine head bag	1	1	1
19	S10005	螺钉	Screw	4	4	4
20	20117051	机针	Needle	4	4	4



二十七、机架部件/machine stand table assy

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	13832113	零件导轨	Drawer slider	2	2	2
2	S18002	螺钉	Screw	6	6	6
3	13832114	零件盒	Plastic drawer	1	1	1
4	1383211500	机架上节左	Upper stand (left)	1	1	1
5	S15001	M8*11螺栓垫圈组合件	Bolt washer assembly M8*11	12	12	12
6	1383211200	机架下节左	Lower stand (left)	1	1	1
7	13832104	支座护罩	Rubber cover	4	4	4
8	1012016	支座	Stand height adjusting bas	4	4	4
9	13832105	脚踏板垫 (大)	Large pedal pad cushion	1	1	1

10	13832110	踏板连接件 (大)	Large pedal bracket	1	1	1
11	13832106	脚踏板 (大)	Large pedal pad	1	1	1
12	L02075	M6x11螺栓垫圈组合件	Bolt washer assembly M6*11	2	2	2
13	1383210700	踏板固定件	Pedal bracket	4	4	4
14	13832108	踏板安装板	Lower bar	1	1	1
15	13832116	踏板安装板固定板	Bolt plate	2	2	2
16	21232001	脚踏板 (小)	Small pedal	1	1	1
17	20121216	踏板连接件 (小)	Small pedal bracket	1	1	1
18	N01010	螺母	Nut M8	4	4	4
19	1383210300	机架下节右	Lower stand(right)	1	1	1
20	13832111	机架连接板	Front bar	1	1	1
21	1383210100	机架上节右	Upper stand (right)	1	1	1
22	S18001	螺钉	Screw	6	6	6
23	xxxxxxx	台板	Table	1	1	1
24	xxxxxxx	变速器	Transmission	1	1	1
25	2011111300	拉杆组件	Motor connecting rod	1	1	1
26	2013105400	脚踏板链组件	Pedal chain components	1	1	1
27	13832102	机架固定板	Bolt plate	2	2	2
28	13832129	台板护套	Table cover	4	4	4

超高速直驱一体包缝机装箱单 Packing List of Super high speed direct drive					
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number	备注 Note
1	XXXXXXXX	机头	Sewing machine head	1个	
2	904463	硅油	Silicone Oil	0.01KG	
3	9007791	白油	White Oil	0.50KG	
4	XXXXXXXX	机针	Needle	10个	参照说明书
5	10131093	包装箱贴标(小)	Packaging box label	1个	
6	13837003	型号牌	Model plate	1个	
7	XXXXXXXX	JACK零件手册(二维码零件手册)	Parts Manual	1个	
8	121131058	包装箱贴标(大)	Packaging box label	2个	
9	121131064	穿线图标指示标	Wire routing icon label	1个	
10	20131063	警告牌	Waring board	4个	
11	20131159	合格证	Certificate	1个	
12	20131037	油壶	Oilcan	1个	内有缝切机油
13	20131048	油壶(尖嘴)(30ml)(无字)	Little oilcan (30ml)	1个	内有硅油
14	20131051	镊子	Tweezer	1个	
15	20131030	托盘减震垫(圆柱形)	Shock-absorbing pad	4个	
16	20722018	托盘减震垫(圆锥形)	Shock-absorbing pad	4个	
17	20731047	一字螺丝刀(大)	Screw driver (L)	1个	
18	10131004	一字螺丝刀(小)	Screw driver (S)	1个	
19	30122031	平垫圈(大)	Washer	8个	
20	20131029	平垫圈(小)	Washer	8个	
21	20131062	防尘罩	Dust cover	1个	
22	121131002	机头防尘罩	Dust cover	1个	
23	20131077	塑料袋20x15	Plastic bag	1个	
24	20131078	塑料袋32.5x7	Plastic bag	1个	
25	20131079	塑料袋8.5x12	Plastic bag	2个	
26	121144001	塑料袋12x12	Plastic bag	1个	
27	20131046	L形内六角扳手2mm	Hexagonal wrench (2mm)	1个	
28	30131012	L形内六角扳手3mm	Hexagonal wrench (3mm)	1个	
29	20131056	L形内六角扳手5mm	Hexagonal wrench (5mm)	1个	
30	20131043	两用内六角扳手8mm	Hexagonal wrench (8mm)	1个	
31	20131044	直柄内六角扳手1.5mm	Hexagonal wrench(1.5mm)	1个	
32	XXXXXXXX	线架组件 (三、四、五、六)	Thread assembly (3,4,5,6)	1个	
33	2123100400	台板落料斗组件	Funel assembly	1个	气动取消
34	12153101000	拉杆组件	Pull rod assembly	1个	
35	1211103800	托盘组件	Tray assembly	1个	
36	20131028	托盘螺钉固定座	Screw fixing base	4个	
37	11023001700	A2调速器	Speed controller	1个	
38	20131027	内六角圆杆头螺钉	Screw	4个	
39	S10005	内六角圆头紧定螺钉	Screw	4个	
40	113831011	硅胶干燥剂	Silica gel desiccant	1个	
41	20131054	短环链	Chain	1个	
42	121231018	E5底箱	Carton	1个	
43	121531002	泡沫箱(下)	Styrofoam box	1个	

E5标准度量零件表

型号	副板	针板	送布牙组件	压脚组件	上弯针	下弯针	链线弯针	针夹
MACHINE TYPE/SPEC	GAUGE	NEEDLE PLATE	MAIN FEED DOCK ASS.	PRESSER FOOT ASS.	UPPER LOOPER	LOWER LOOPER	CHAINSTITCH H LOOPER	NEEDLE HOLDER
E5-2	—	8	20715072	2131400100	12121601600	20717052	20717005	—
E5-3-02/233	—	3	20715005	2131400100	12121600500	20717004	20717006	—
E5-3-32R/2223	—	—	20715010	20714008 20714007	12121600600	20717004	20717006	—
E5-3-82/233	—	4	20715019	2071402000	12121600700	20717004	20717006	—
E5-4-83/233	2	4	20715021	2071402200	12121600800	20717004	20717006	—
E5-4-M03/333	2	4	121215004	2131400100	12121605400	20717050	20717006	—
E5-5-03/233	5	5	20715016	12111402100	12121601000	20717004	20717006	20712047
E5-5-03/333	3	4	20715008	12111402000	12121600900	20717004	20717006	20712047
E5-5-M04/435	5	6	20715081	12131400600	2061604100	20717050	20717006	20717060
E5-6-03/333	3*2	4	20715061	12111402100	12121601300	20717004	20717006	20712047
E5-6-M04/435	5*2.5	3.5	121215003	12131400600	2111600500	20717050	20717006	20717060
E5-MJ-4-53/333	3	4	20715045	2071402500	12121601700	20717022	20717023	—
E5-ZP-4-M03/333	2	4	121215007	121214005	12121601900	20717004	20717004	—
JK-503SEWF-3-02/213	—	4	20715070	2071407100	12121601800	20717004	20717012	—
E5-5-42/333	—	—	详见12123102100			20717004	20717006	20712047

 型号	 机针	 上刀	 下刀	弯针护针		机针护针	
				前	后	前	后
				OVERLOCK NEEDLE GUARD	CHAINSTITCH NEEDLE	FRONT	REAR
MACHINE TYPE/SPEC	NEEDLE	UPPER KNIFE	LOWER KNIFE	FRONT	REAR	FRONT	REAR
E5-2	DCx27#11	20719007	21317002	—	20717002	20717113	—
E5-3-32R/2223	DCx27#9	20719007	21317002	—	20717002	20717113	—
E5-3-82/233	DCx27#11	20719007	21317002	—	20717002	20717113	—
E5-4-83/233	DCx27#11	20719007	21317002	—	20717002	20717113	—
E5-4-M03/333	DCx27#11	20719007	21317002	—	20717002	20717113	—
E5-5-03/233	DC<1#14	20719007	21317002	20717008	20717002	20712045	20701032
E5-5-03/333	DC<1#14	20719007	21317002	20717008	20717002	20712045	20701032
E5-5-M04/435	DC<1#19	20619009	12111901	20717008	20717002	20712045	20701032
E5-5-M03/333	DC<2#11	20719007	21317002	20717008	20717002	20712045	20701032
E5-6-M04/435	DC<1#19	20619009	12111901	20717008	20717002	20712045	20701032
E5-MJ-4/32/233	DCx27#11	20719007	21317002	—	20717002	20717113	—
E5-ZP-4-M03/333	DC<1#14	121219003	21317002	—	20717002	20717113	—
JK-503EWF-3-02/213	DC<1#14	20619009	20719005	—	20717002	20712045	—
E5-5-42/333	DC<1#14	20719007	21317002	20717008	20717002	20712045	20701032